

POLARIS®
The Way Out.

Parts Manual

2001

VIRAGE TXI
Model #W015198D

INT'L VIRAGE TXI
Model #W015198I
Rev. 01

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Parts Manual

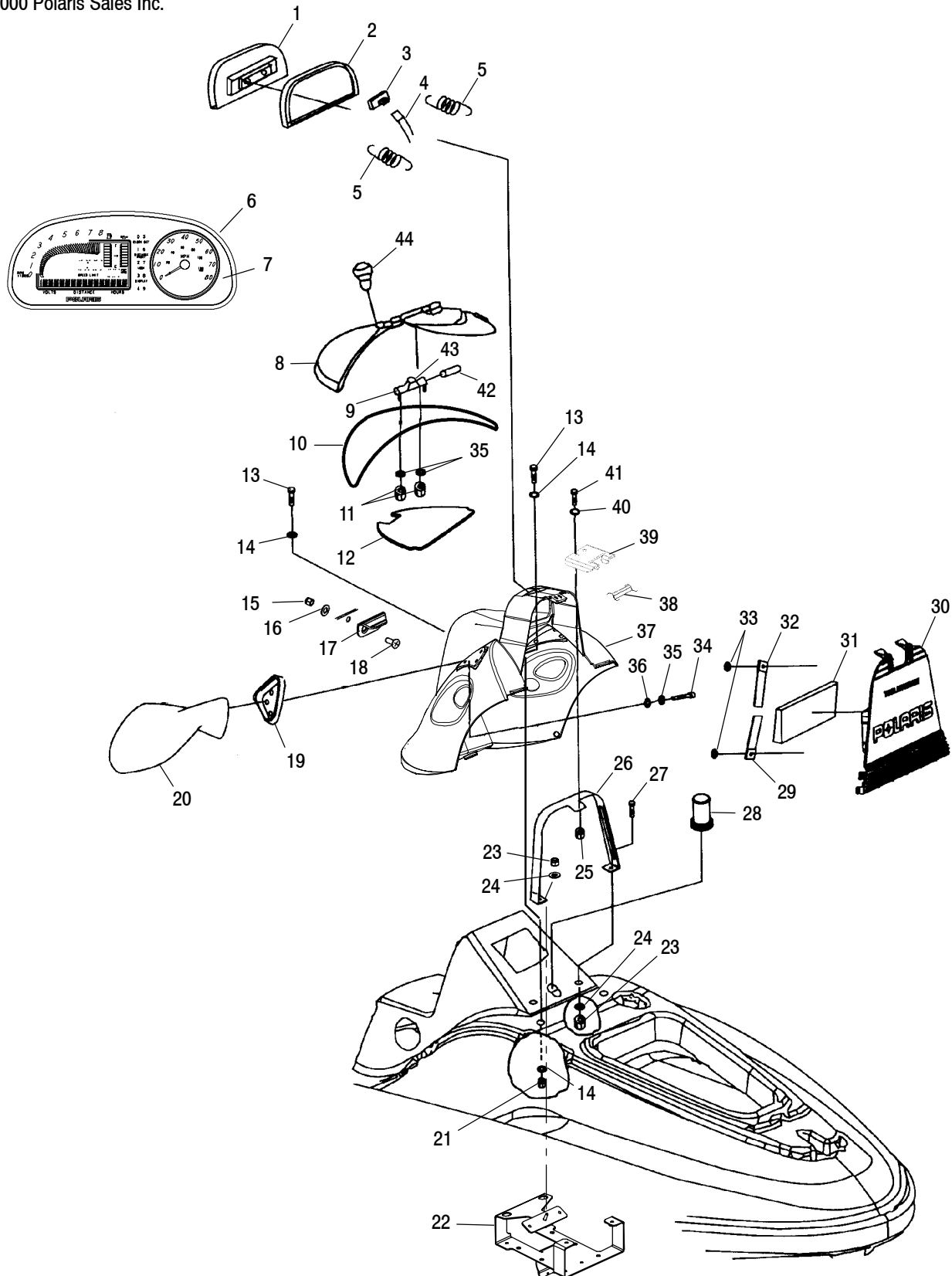
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The illustrations used in this Parts Manual are for reference to replacement parts only. This manual is not to be used for assembly.

SHROUD

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I

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SHROUD

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I

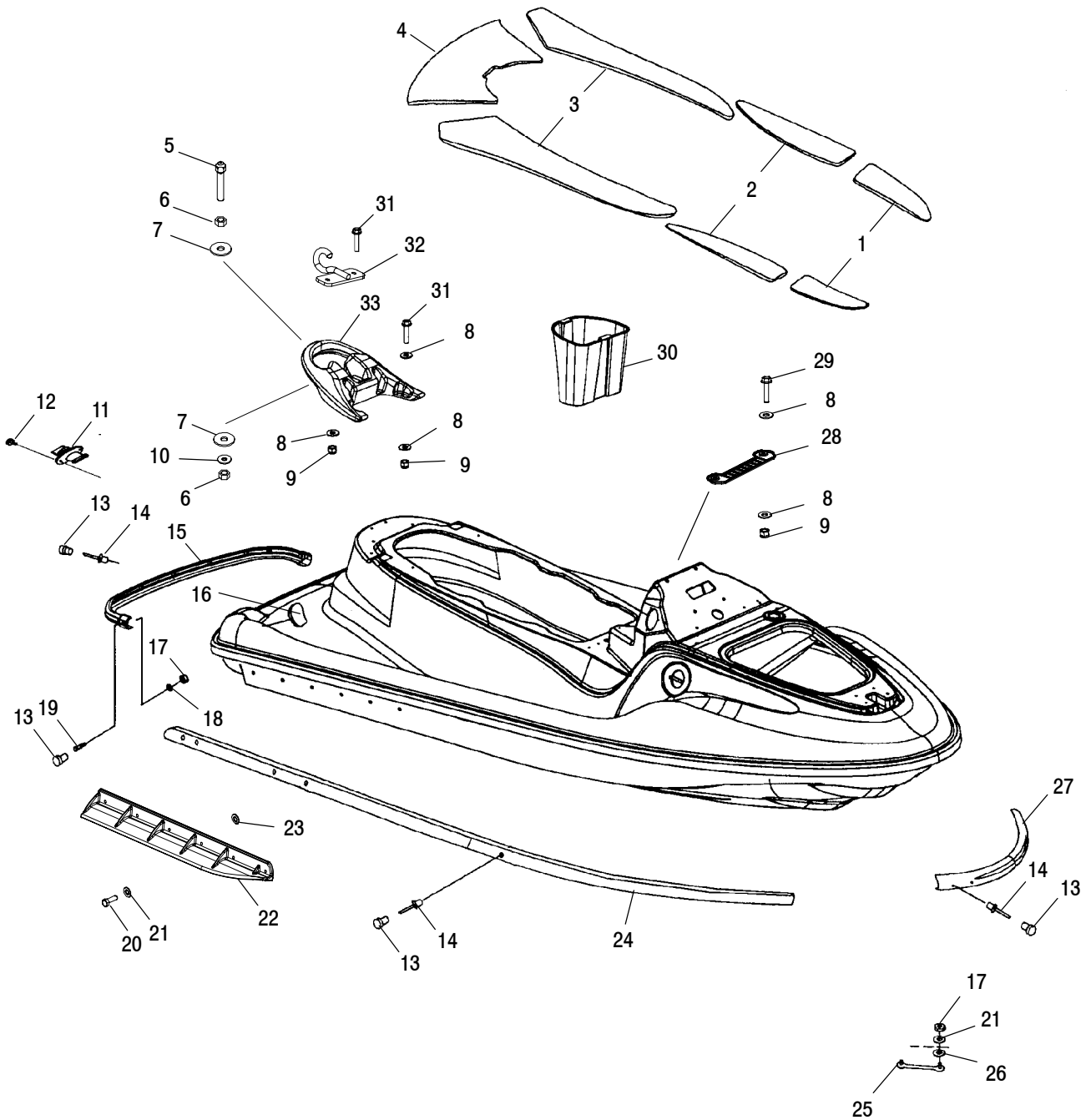
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	3280370	1	Gauge, MFI
2	5411738	1	Gasket, MFI
3	4010281	1	Connector, Deutsche
4	8450070-190	1	Line, Pitot, Formed End
5	7041931	2	Spring, MFI Mounting
6	2201593	1	Kit - MFI Button Replacement
7	3280342	1	Bezel, MFI, Overlay
8	5434176-1093	1	Lid, Console
9	7042007	1	Spring, Torsion, Console
10	5521579	1	Seal
11	7546705	2	Nut
12	5812235	1	Pad, Console
13	7517668	4	Screw
14	7555874	8	Washer, Flat
15	7546704	2	Nut, Nylok
16	7556094	2	Washer
17	5245455	1	Hook, Console
18	7517669	2	Screw
19	5411557	1	Gasket, Mirror, LH
	5411558	1	Gasket, Mirror, RH
20	2631972-070	1	Asm., Mirror, LH
	2631973-070	1	Asm., Mirror, RH
21	7546804	4	Nut, Nylok
22	5245742	1	Bracket, EMM

Ref.	Part No.	Qty.	Description
23	7546704	1	Nut, Nylok
24	7555839	2	Washer, Flat
25	7541931	2	Nut
26	5244673	1	Bracket, Support, Shroud
27	7516717	1	Bolt
28	5411664	1	Grommet, Deck, Wire Harness
29	2690151	1	Strap, Tool Kit, Lower
30	5433210-070	1	Cover, Wire, Shroud
31	-----	1	Kit, Tool (See Tool Kit Pg. C7)
32	2690150	1	Strap, Tool Kit, Upper
33	7710571	2	Ring, Retaining
34	7516805	6	Screw
35	7552613	8	Washer, Lock
36	7556094	6	Washer
37	5434210-1093	1	Shroud, Steering
38	5812076	1	Bumper, Door/Shroud
39	5244670	1	Plate, Latch, Receiver
40	7555837	2	Washer, Flat
41	7517879	2	Screw
42	5333698	1	Pin, Hinge
43	5433384	1	Hinge, Console
44	2653011	1	Asm., Console Latch

HULL and BODY

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



HULL and BODY

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I

Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

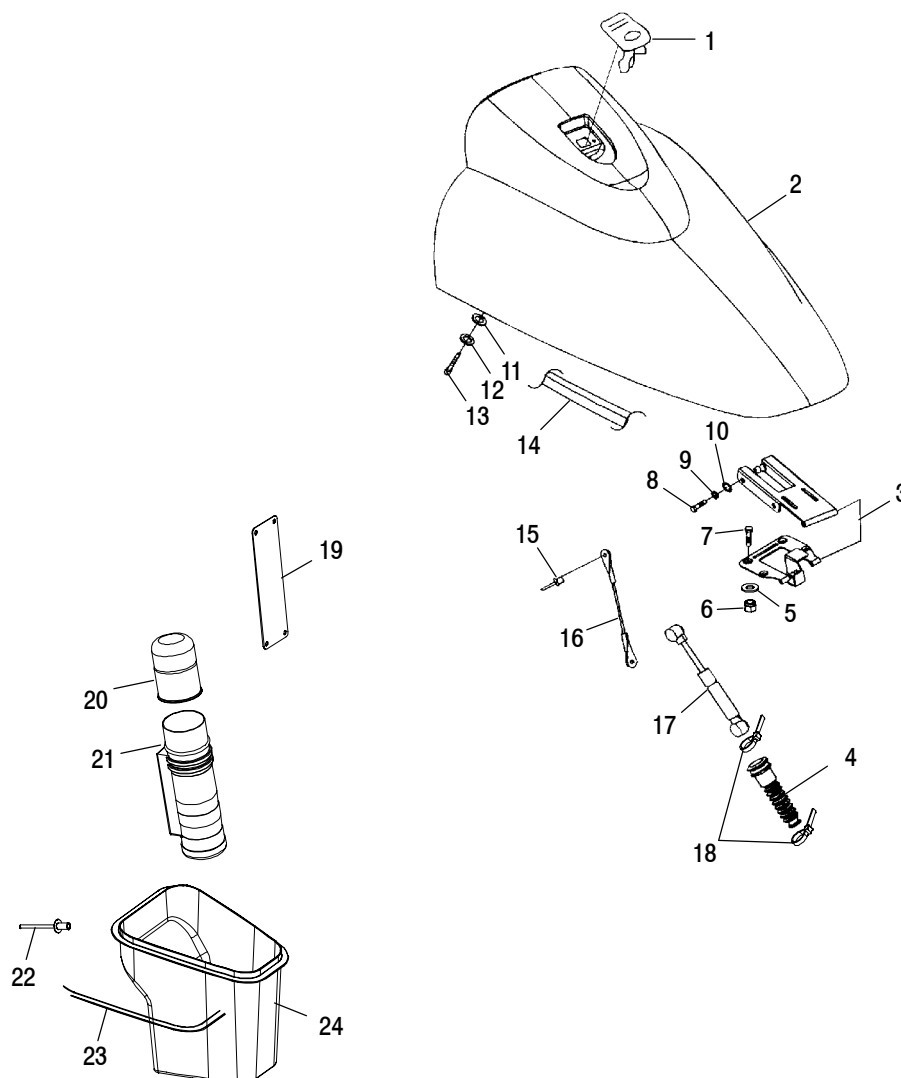
Ref.	Part No.	Qty.	Description
1	5812159-318	1	Pad, Footwell, Front, LH
	5812160-318	1	Pad, Footwell, Front, RH
2	5812161-318	1	Pad, Footwell, Center, LH
	5812162-318	1	Pad, Footwell, Center, RH
3	5812163-318	1	Pad, Footwell, Rear, LH
	5812164-318	1	Pad, Footwell, Rear, RH
4	5812165-318	1	Pad, Boarding
5	5020753	1	Plunger, Latch
6	7542454	2	Nut
7	7555846	2	Washer, Flat
8	7556094	14	Washer
9	7546704	8	Nut, Nylok
10	7552607	1	Washer, Lock
11	1060125	2	Asm., Bilge Plug
12	7511882	4	Screw
13	5431994-070	29	Plug, Bumper, Rear
14	7621511	31	Rivet
15	5433531-070	1	Bumper, Rear
16	5811918	1	Pad, Heel, LH
	5811919	1	Pad, Heel, RH

Ref.	Part No.	Qty.	Description
17	7542133	4	Nut, Nylok
18	7555836	2	Washer, Flat
19	7517320-070	2	Bolt, Carriage
20	7515198	12	Screw
21	7555839	14	Washer, Flat
22	5432274-070	1	Sponson, LH
	5432275-070	1	Sponson, RH
23	5811440	12	Washer, Rubber
24	5521568-070	1	Rail, Rub, Side, LH
	5521569-070	1	Rail, Rub, Side, RH
25	2670150	1	Strap, Bow
26	7555870	2	Washer, Dish, Rubber
27	5411758-070	1	Bumper, Front
28	5433671	1	Plate, Seat Tongue
29	7517798	2	Screw
30	5433473	1	Bucket, Rear Storage
31	7517644	6	Screw
32	2632218	1	Hook, Tow
33	5433474-070	1	Handle, Grab

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FRONT STORAGE COMPARTMENT

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



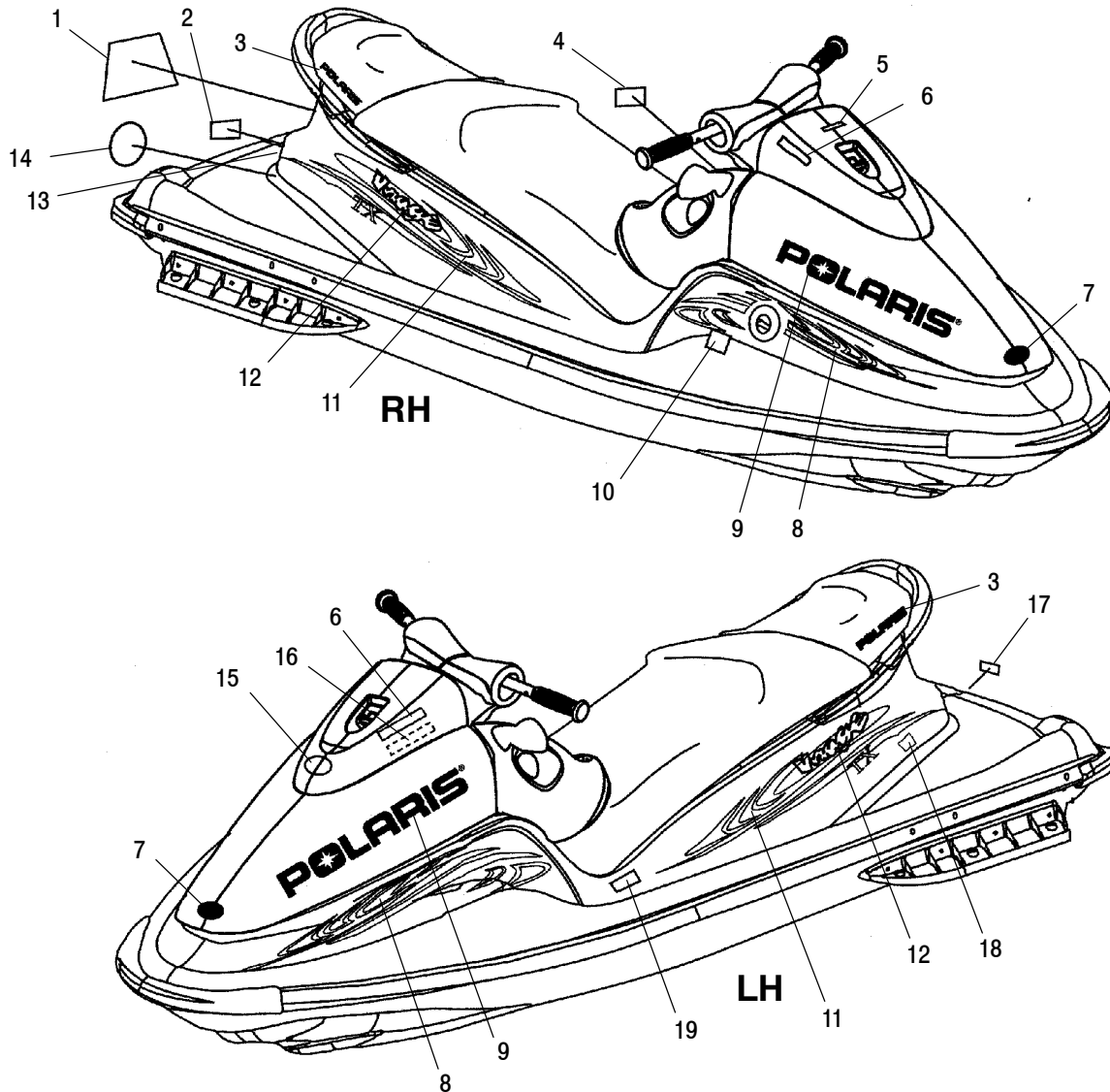
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	2653012	1	Latch, Door
2	5434206-1093	1	Door, Compartment
3	1013282	1	Asm., Door Hinge
4	5411559	1	Boot, Gas Spring
5	7555890	5	Washer
6	7546704	5	Nut
7	7517669	5	Screw
8	7516805	4	Screw
9	7552613	4	Washer, Lock
10	7555839	4	Washer
11	7555837	2	Washer
12	7552615	2	Washer, Lock
13	7512045	2	Screw

Ref.	Part No.	Qty.	Description
14	5521565	1	Seal, Door
15	7621235	2	Rivet
16	7080853	1	Cable, Limiter, Hinge
17	7041758	1	Spring, Gas
18	7080483	2	Cable Tie
19	5211740	1	Plate, Fire Extinguisher
20	5431842	1	Cover, Fire Extinguisher
21	1060114	1	Asm., Fire Extinguisher Container (Incl. 20 and Container)
	5431841	1	Container, Fire Extinguisher
22	7621452	4	Rivet
23	5411865	1	Seal, Bucket, Front
24	5433464	1	Bucket, Storage

DECALS

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



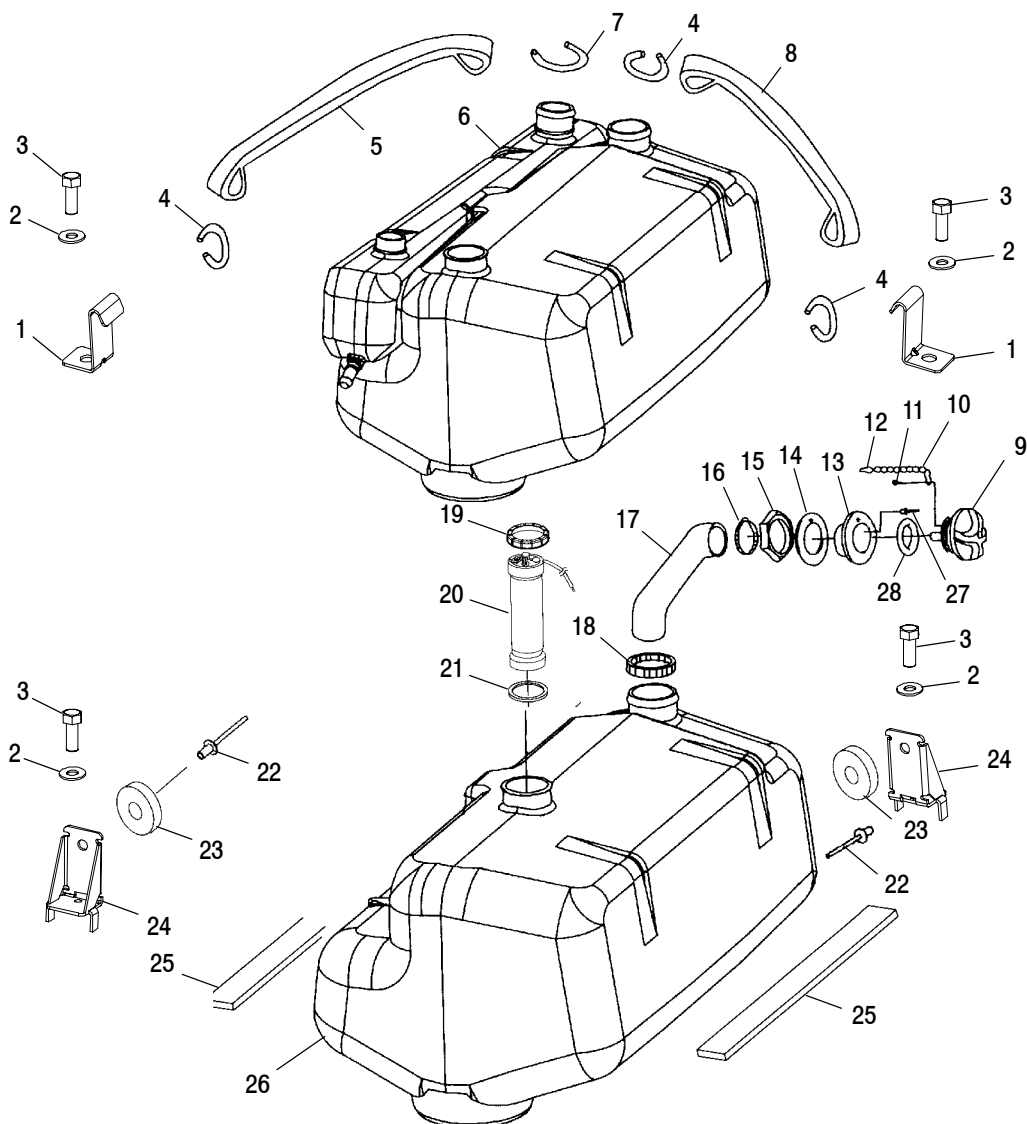
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
	2201830	1	Kit - '01 Virage TXI Decals (Incl. All Except Seat Decals)
	2200891	1	Kit - Vinyl Decal Application (For Seat Decals)
1	7079126	1	Decal - Warning, Rear
2	7077812	1	Decal - Coast Guard, Exemption
3	7078582	2	Decal - "POLARIS", Seat
4	7079127	1	Decal - Warning
5	7078260	1	Decal - Fire Extinguisher
6	7078999	1	Decal- Direct Injection, LH
	7079229	1	Decal- Direct Injection, RH
7	7078465	1	Logo, Polaris Star
8	7079120	1	Decal - Front, LH
	7079121	1	Decal - Front, RH

Ref.	Part No.	Qty.	Description
9	7078948	2	Decal - "POLARIS"
10	7077768	1	Decal - Refueling Warning
11	7079122	1	Decal - Sidewall, LH
	7079123	1	Decal - Sidewall, RH
12	7078949	2	Decal - "Virage TX"
13	7078576	1	Decal - NMMA, 3 Passenger
14	7079171	1	Logo, Planet
15	7079125	1	Decal - Spark Ignition Comp. w/Canada
16	7077766	1	Decal - MFI
17	7073865	1	Decal - Caution, Capsize
18	7079302	1	Decal - Ficht Ram Injection
19	7078311	1	Decal - Warning, Seat/Engine

FUEL TANK

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



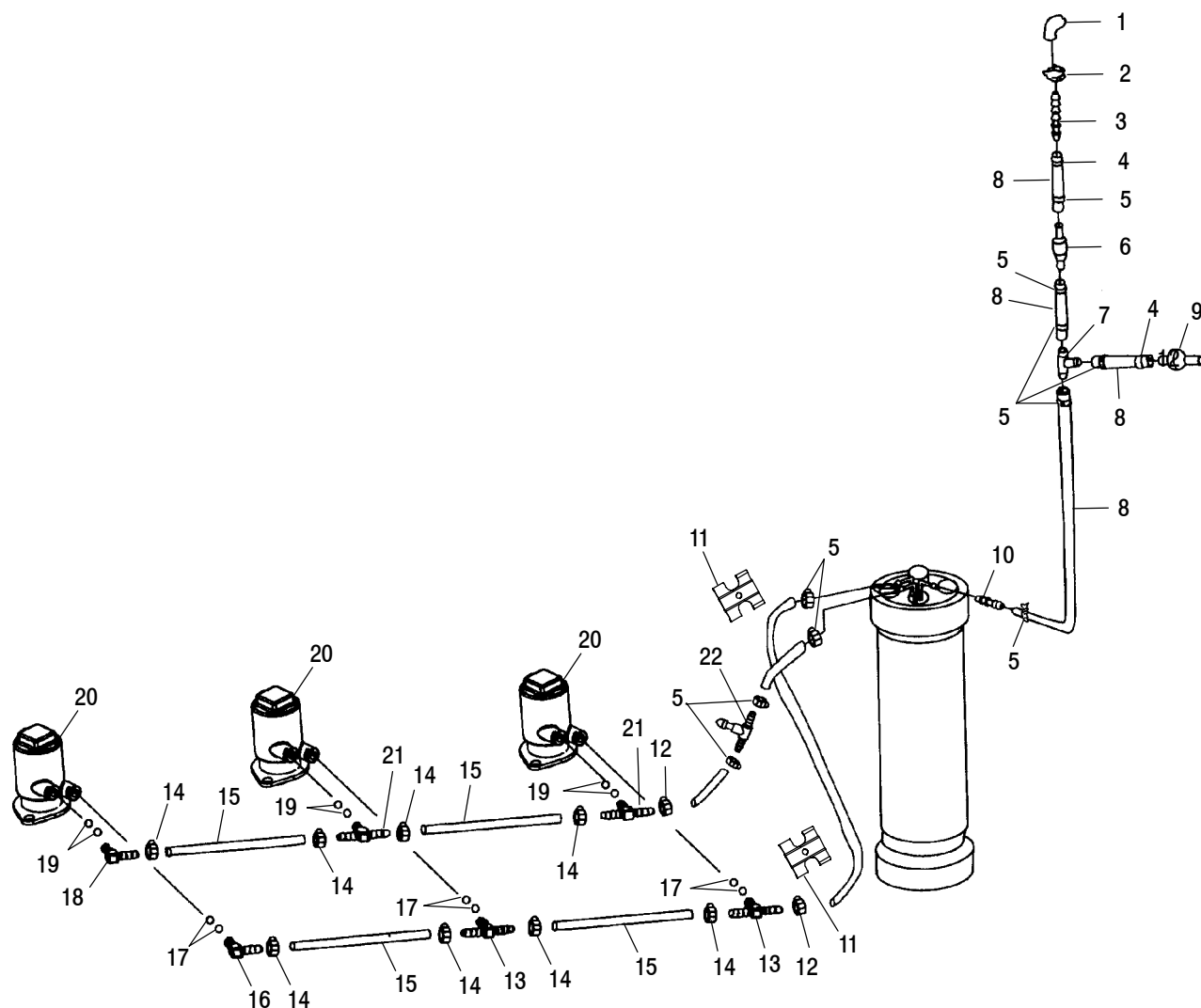
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	5244279	6	Bracket, Strap
2	7552610	8	Washer, Lock
3	7515361	8	Screw
4	5243775	9	Hook, Strap, Narrow
5	5430621	3	Strap, Rubber
6	-----	1	Tank, Oil (See Oil Tank Pg. A12, Ref. 15)
7	5243776	3	Hook, Strap
8	5410424	3	Strap, Battery Holddown
9	2520177	1	Cap, Fuel, Ratchet
10	7080710	1	Chain, Bead, Cap Retainer
11	7511873	1	Screw
12	7080442	2	Coupling, End, Fuel Cap Chain
13	5433553	1	Inlet, Fuel
14	5811492	1	Seal, Fuel Inlet

Ref.	Part No.	Qty.	Description
15	5433621	1	Nut, Fuel Inlet
16	7080766	1	Clamp, Hose
17	5411757	1	Hose, Fuel Fill
18	7080451	1	Clamp, Hose
19	5433259	1	Nut, Fuel Pump
20	2410129	1	Pump, Fuel
21	5411636	1	Gasket, DFI Fuel Pump
22	7621407	2	Rivet
23	5812206	2	Pad, Fuel Tank Stop
24	5244758	2	Bracket, Fuel Tank Stop
25	5812152	2	Pad
26	5434069	1	Tank, Fuel
27	7621229	1	Rivet
28	5411305	1	Seal, Fuel Cap

FUEL SYSTEM

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

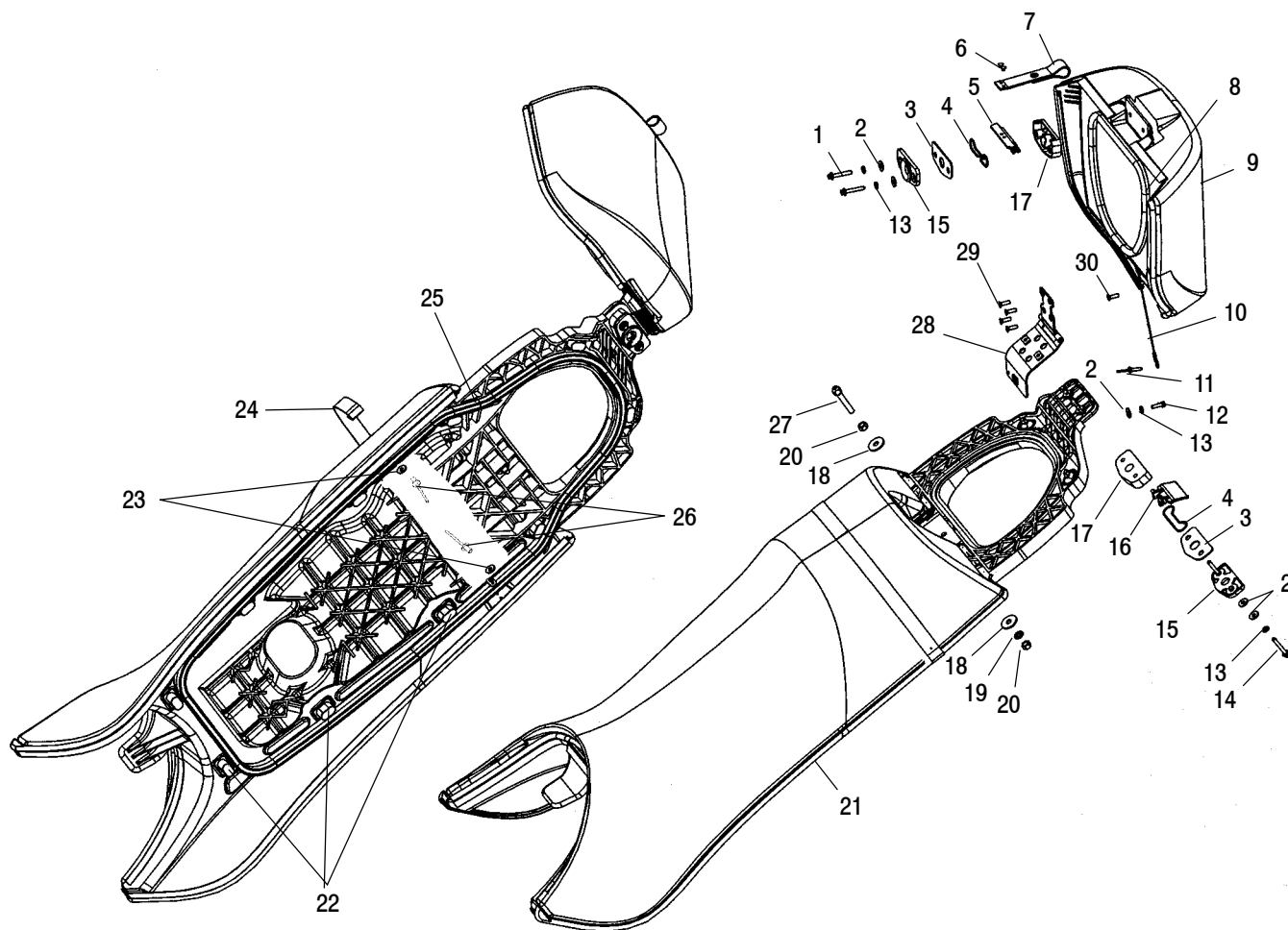
Ref.	Part No.	Qty.	Description
1	5410682	1	Grommet, Vent
2	7080483	1	Cable Tie
3	7052078	1	Connector, 1/4-3/16
4	7080138	2	Cable Tie
5	7080948	10	Clamp
6	7051015	1	Valve, Relief Check
7	7052111	1	Fitting, Tee
8	8450046-1525	AR	Line, Fuel
9	7052118	1	Value, Vacuum Check
10	7052253	1	Connector
11	7080482	2	T-Clip

Ref.	Part No.	Qty.	Description
12	7080476	2	Clamp, Hose
13	7052230	2	Fitting, T, Large
14	7080830	8	Clamp, Hose
15	8450085	AR	Line, Fuel
16	7052229	1	L-Fitting, Large
17	5411601	6	O-Ring, DFI Fitting, Large
18	7052227	1	L-Fitting, Small
19	5411599	6	O-Ring, DFI Fitting, Small
20	-----	3	Injector (See Manifold Pg. C2, Ref. 6)
21	7052228	2	T-Fitting, Small
22	2872602	1	Ficht w/Cap, Schrader Valve

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SEAT

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



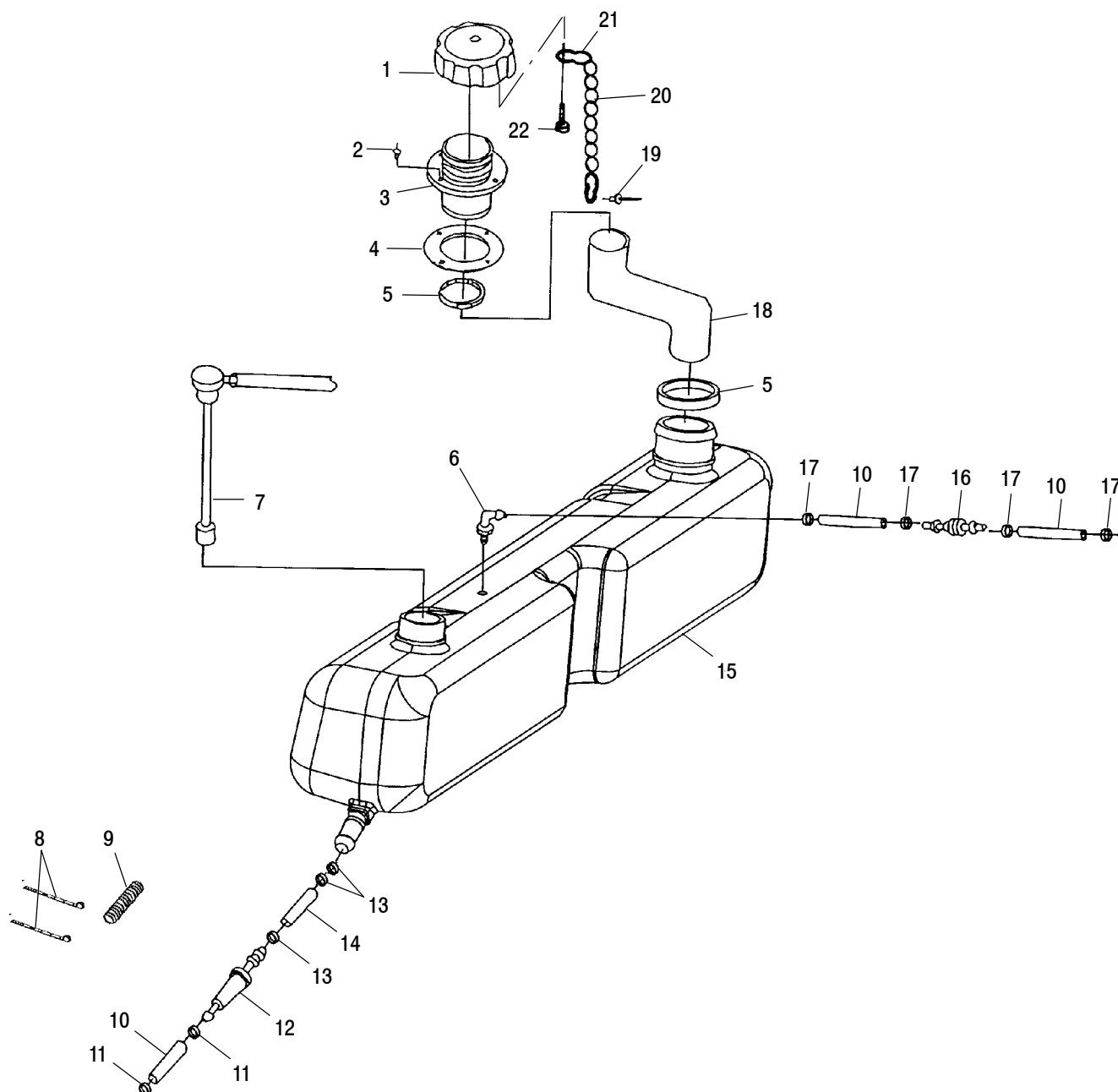
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
	2682775-303	1	Asm., Seat (Incl. 1-30)
1	7516806	2	Screw
2	7555839	5	Washer, Flat
3	5211314	2	Plate, Seat Base Latch
4	7042036	2	Spring, Seat Base Latch
5	5433779	1	Handle, Seat Latch
6	7621478	2	Rivet
7	5812025	1	Strap, Seat Latch
8	5411807	1	Seal, Seat, Rear
9	2682774-303	1	Asm., Seat, Rear
	2682663-303	1	Cover, Seat, Rear
10	7080914	1	Cable, Limiter, Seat
11	7661044	1	Rivet
12	7517805	1	Screw
13	7555838	5	Washer, Lock
14	7517806	2	Screw
15	5431357	2	Plate, Bottom, Seat Base Latch

Ref.	Part No.	Qty.	Description
16	5431358	1	Handle, Seat Base Latch
17	5431359	2	Plate, Top, Seat Base Latch
18	7555846	2	Washer, Flat
19	7552607	1	Washer, Lock
20	7542454	2	Nut
21	2682772-303	1	Asm., Seat, Main
	2682665-303	1	Cover, Seat, Main
22	5521490	10	Bumper, Seat
23	5245090	2	Washer
24	2682677-303	1	Strap, Seat
25	5521536	1	Seal, Seat, Main
26	7661108	4	Rivet
27	5020753	1	Plunger, Latch
28	1013431	1	Asm., Hinge, Seat
29	7517669	4	Screw
30	7517717	1	Screw

OIL TANK

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



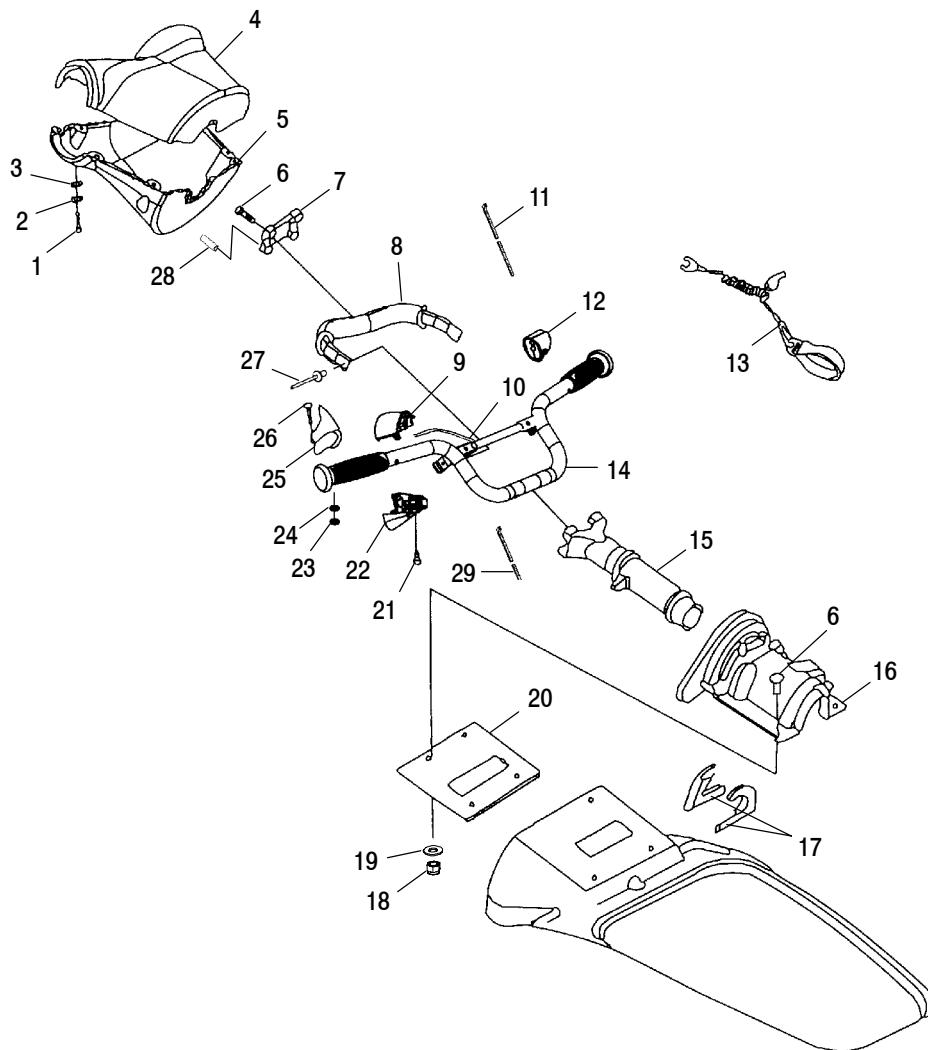
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	5432843	1	Cap, Oil Tank
2	7661042	4	Rivet
3	5433914	1	Inlet, Oil
4	5811554	1	Gasket, Oil Inlet
5	7080481	2	Clamp, Hose
6	7052130	1	Elbow, 90 Degree
7	2410131	1	Sender, Oil Level
8	7080138	2	Cable Tie
9	4010051-30	1	Conduit, Convolutd
10	8450003-1525	AR	Line, Fuel
11	7080307	2	Clamp, Hose

Ref.	Part No.	Qty.	Description
12	2530015	1	Filter, Oil
13	7080474	3	Clamp, Hose
14	8450059-150	AR	Fuel Line
15	5433083	1	Tank, Oil
16	7052118	1	Valve, Check, Vacuum
17	7080483	4	Cable Tie
18	5411756	1	Hose, Oil Fill
19	7621229	1	Rivet
20	7080710	1	Chain, Beaded
21	7080442	2	Coupling, End
22	7517241	1	Screw

STEERING

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



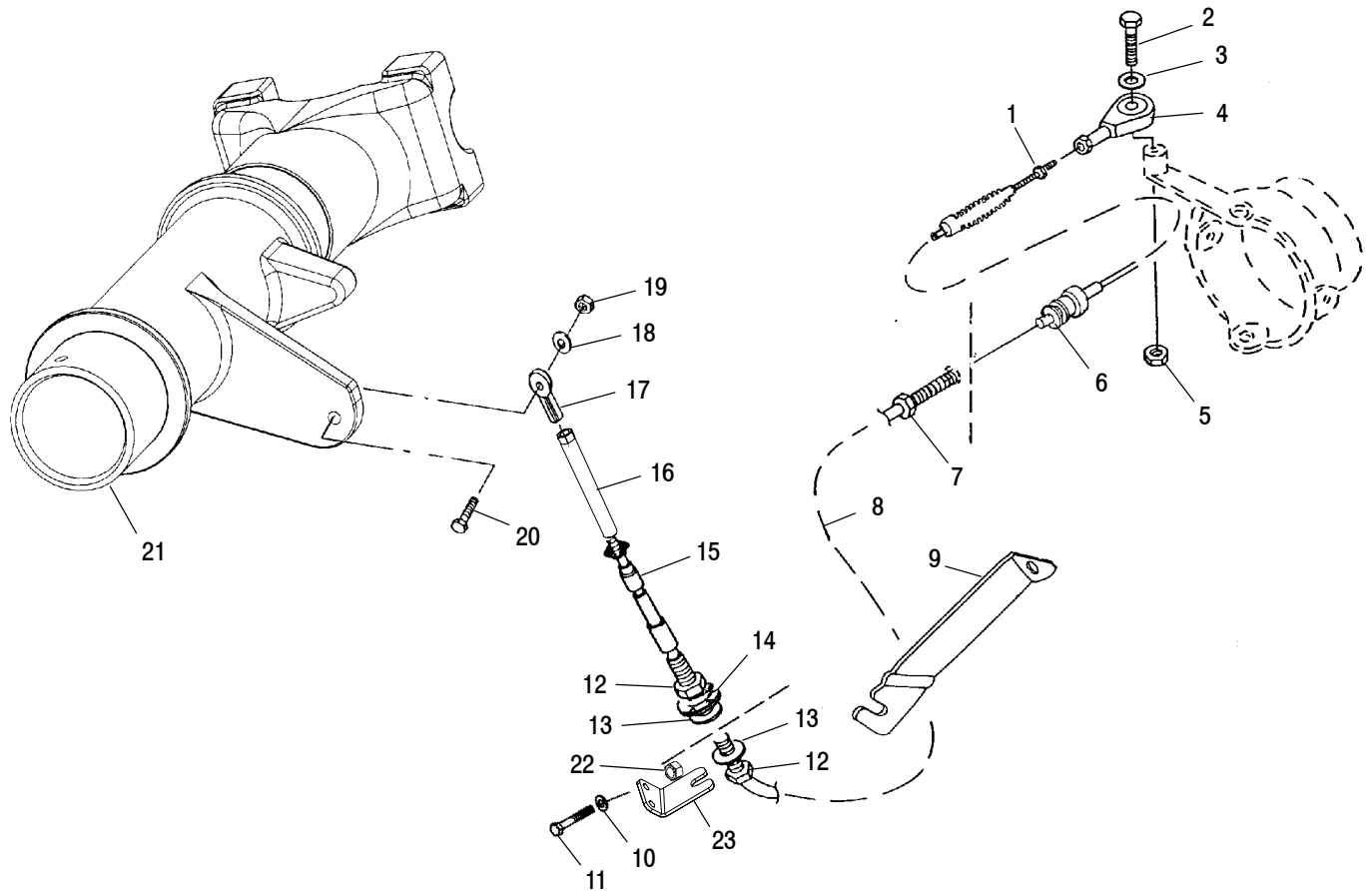
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7517717	6	Screw
2	7552613	6	Washer, Lock
3	7555836	6	Washer, Flat
4	5433901-070	1	Pad, Handlebar
5	5433899-070	1	Pad, Handlebar, Bottom
6	7517660	8	Screw
7	5631017	1	Clamp, Handlebar
8	5433355-070	1	Handle, Grab
9	5433081	1	Block, Throttle, Split
10	7080787	1	Cable, Throttle
11	7080138	1	Cable Tie
12	2410238	1	Switch, STOP/BILGE/REVERSE
	5434236	1	Button, Start/Stop, LH
13	7080675	1	Lanyard w/Whistle
14	1820994-292	1	Handlebar w/Grip

Ref.	Part No.	Qty.	Description
15	5132317	1	Column, Steering
16	5433136	1	Housing, Steering
17	5433135	4	Bearing, Steering
18	7542335	4	Nut, Nylok
19	7555831	4	Washer, Flat
20	5811551	1	Gasket, Steering Housing
21	7517787	4	Screw
22	5433737	1	Clamp, Throttle Block
23	7710426	1	Ring, Retaining
24	7555840	1	Washer, Flat
25	5433079	1	Lever, Throttle, Thumb
26	7661053	1	Pin, Retaining
27	7621478	2	Rivet
28	7661099	1	Pin, Roll
29	7080483	1	Cable Tie

STEERING

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I

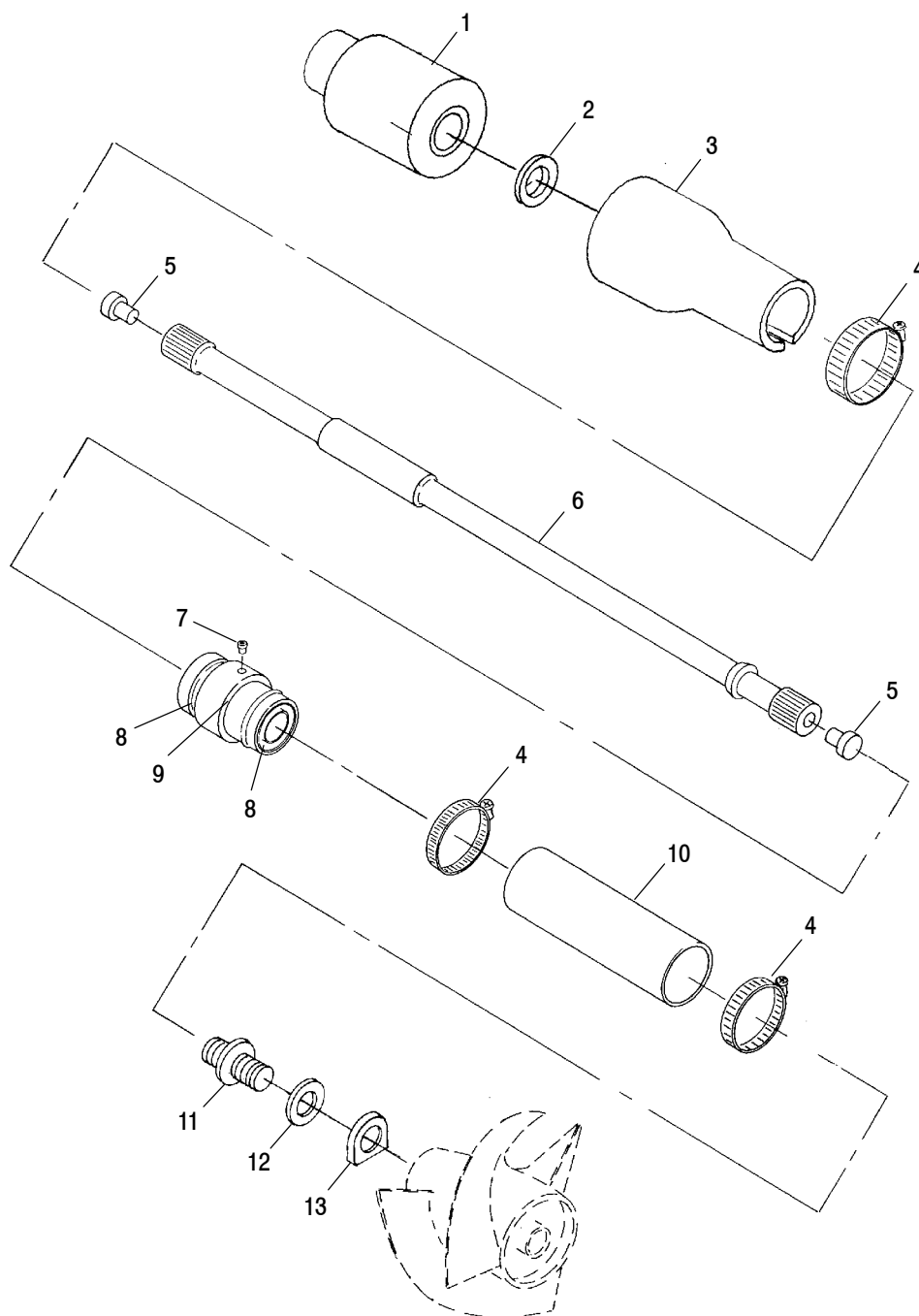


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7542150	1	Nut
2	7515120	1	Screw
3	7555839	1	Washer, Flat
4	7060170	1	Rod End
5	7542133	1	Nut, Nylok
6	1860115	1	Washer, Steering Seal
7	1860114	1	Nut, Steering Cable (Special)
8	7080723	1	Cable, Steering
9	5244681	1	Brace, Steering Cable
10	7556094	2	Washer
11	7516717	2	Bolt
12	7542528	2	Nut, Jam

Ref.	Part No.	Qty.	Description
13	1860103	2	Washer
14	7571625	1	Washer, Lock
15	1860105	1	Cover
16	7080931	1	Tube, Guide
17	7060154	1	Rod End
18	7555837	1	Washer, Flat
19	7541931	1	Nut
20	7512041	1	Screw
21	-----	1	Column, Steering (See Steering Pg. A13, Ref. 15)
22	7546704	2	Nut, Nylok
23	5244290	1	Bracket, Steering Cable

DRIVE SYSTEM **VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I**



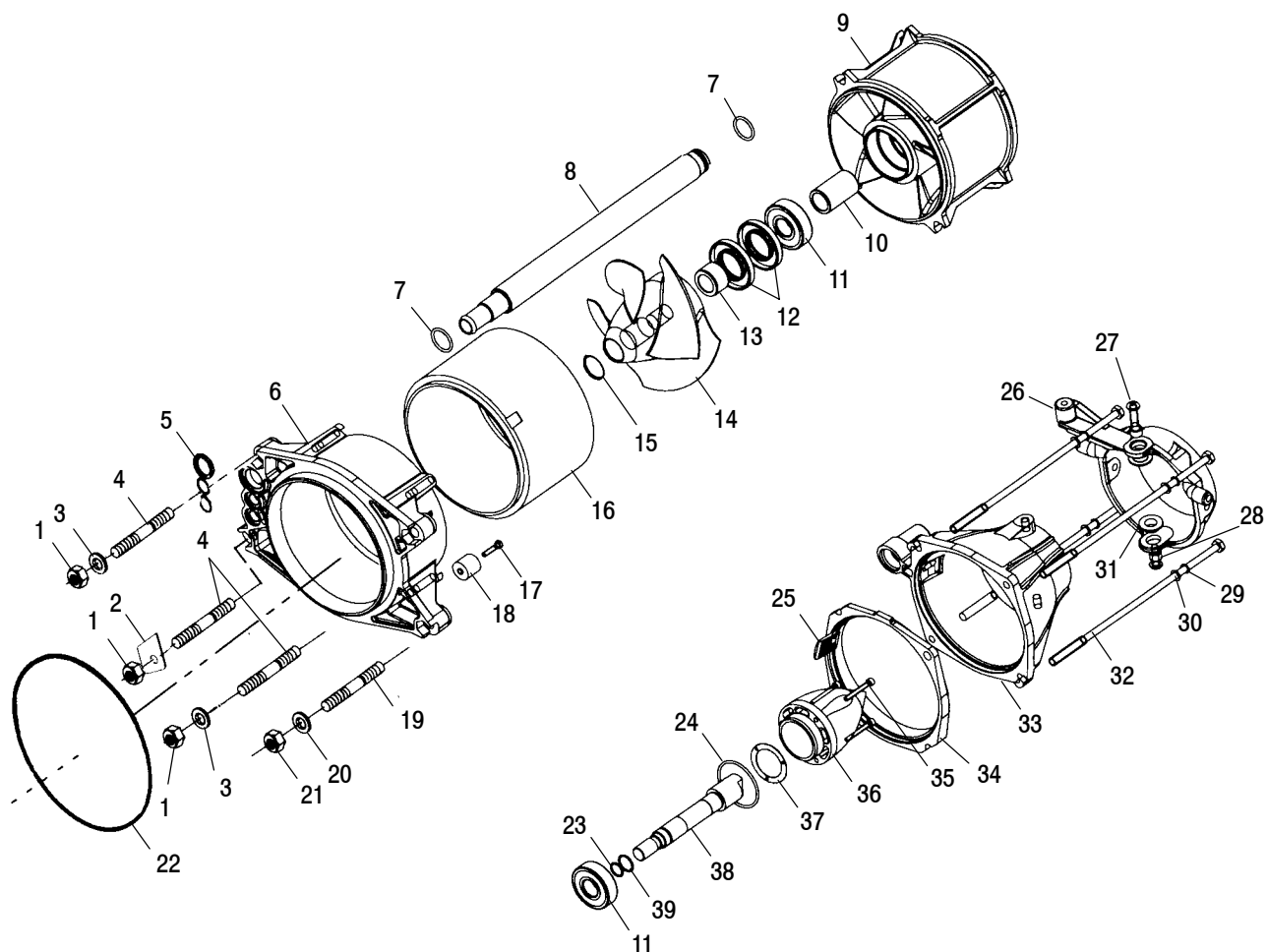
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	1013544	1	Asm., Drive Coupler
2	5410735	1	O-Ring
3	5432129	1	Shroud, Coupler
4	7080481	3	Clamp, Hose
5	5410663	2	Bumper, Drive Shaft
6	6230205	1	Shaft, Drive
7	7080629	1	Fitting, Lubrication

Ref.	Part No.	Qty.	Description
8	3610040	2	Seal, Bearing
9	1341145	1	Asm., Bearing Housing (Incl. 7, 8)
10	5411027	1	Hose, Bearing Housing
11	5432298	1	Housing, Shaft, Thru-Hull
12	5411174	1	O-Ring
13	5431985	1	Nut, Shaft, Housing

PROPULSION

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I

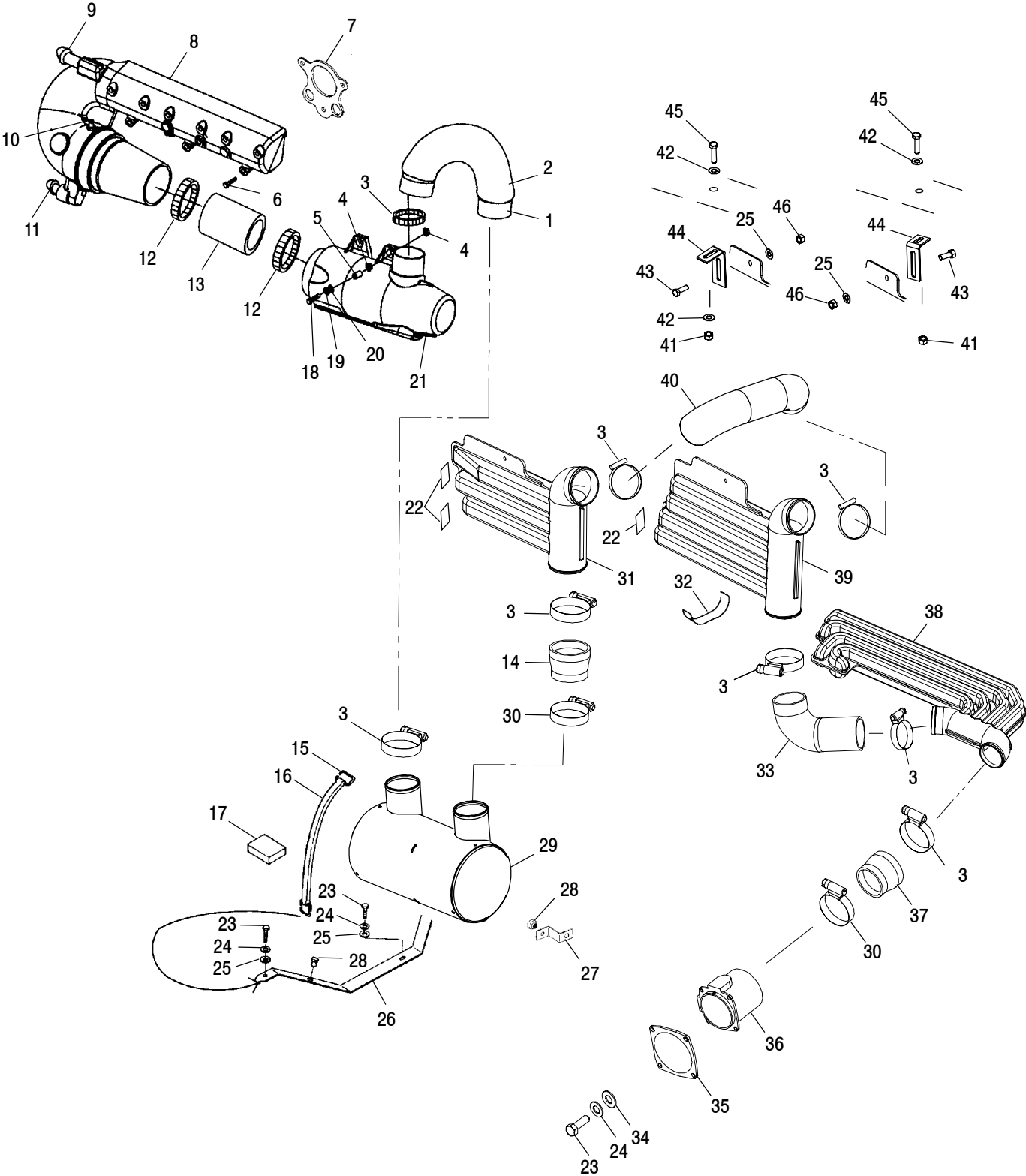


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7542455	3	Nut, Nylok
2	5244556	1	Bracket, Steering Cable Nut
3	7555853	2	Washer, Flat
4	5132355	3	Stud, Mounting, Pump
5	5411107	1	Seal, Water Pipe
6	5131573	1	Housing, Pump
7	5410735	2	O-Ring
8	5432269	1	Pipe, Water, Engine
9	5132088	1	Stator
10	5010294	1	Spacer, Bearing
11	3514008	2	Bearing
12	3610043	2	Seal, Stator Bearing
13	5010295	1	Spacer, Impeller
14	5131366	1	Impeller
15	5410731	1	O-Ring
16	5131196	1	Extension, Pump
17	7522019	1	Screw
18	5630598	1	Anode, Zinc
19	5132111	1	Stud, Mounting, Pump
20	7552607	1	Washer, Lock

Ref.	Part No.	Qty.	Description
21	7542454	1	Nut
22	5410652	1	O-Ring
23	5410817	1	O-Ring
24	5410819	1	O-Ring
25	5431523	1	Screen, Engine Inlet
26	5130999	1	Nozzle, Steering
27	7515366	2	Screw
28	5130938	2	Collar
29	7552610	4	Washer, Lock
30	7555835	4	Washer, Flat
31	5431518	2	Bearing, Steering Nozzle
32	7515389	4	Bolt
33	5131569	1	Nozzle, Stationary
34	5432841	1	Wedge, Pump
35	7512064	3	Screw
36	5431519	1	Cone, Pump
37	5811984	1	Seal, Tail Cone
38	5132674	1	Shaft, Stub
39	5410818	1	O-Ring

EXHAUST SYSTEM
VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



EXHAUST SYSTEM

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I

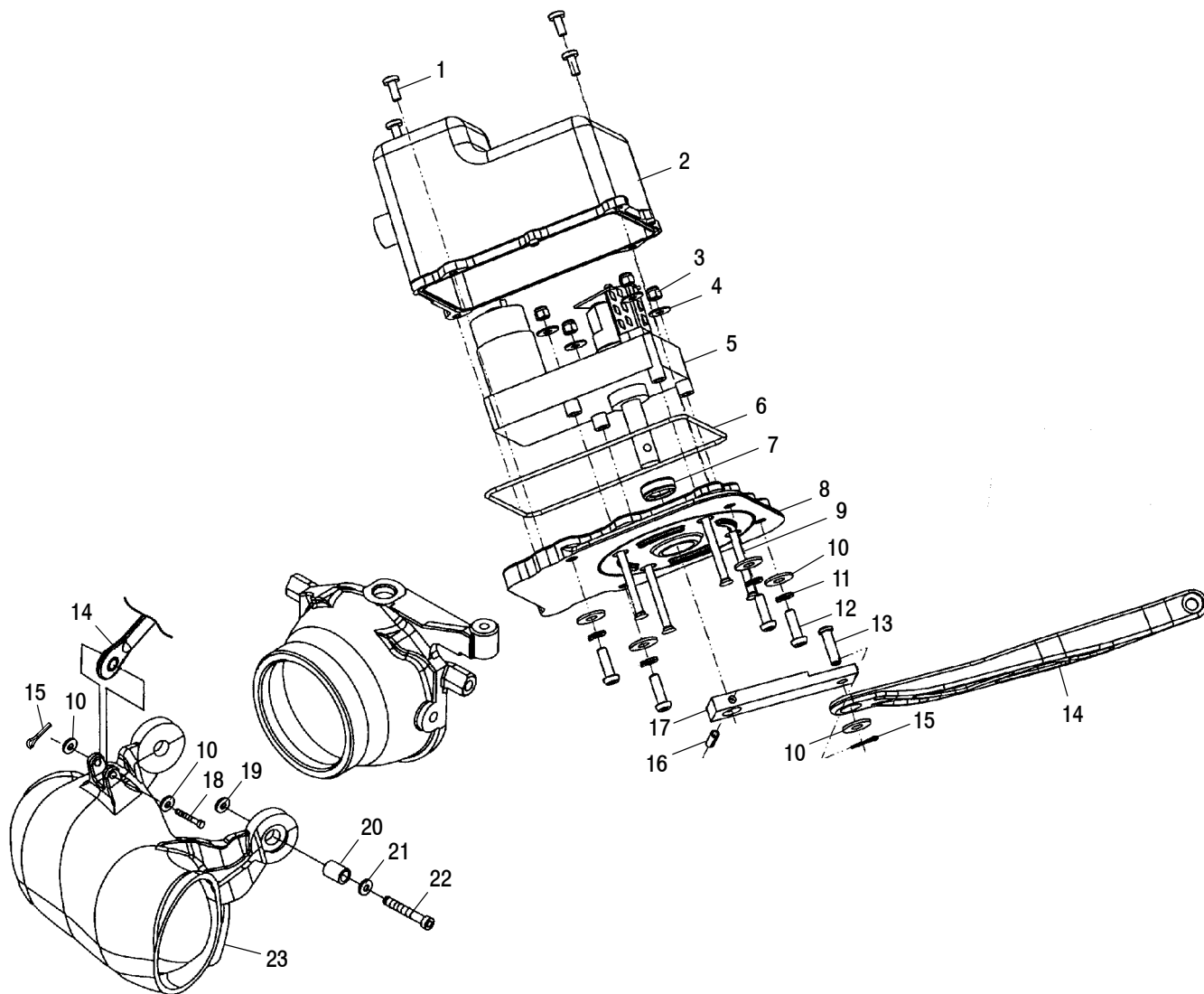
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	5411993	1	Hose, Pipe/Silencer
2	5521546	1	Conduit
3	7080907	9	Clamp, Hose
4	5411547	4	Grommet, Rubber
5	5132567	2	Tube, Spacer
6	7517562	9	Screw
7	5811045	3	Gasket, Exhaust, Flange
8	1261125	1	Asm., Manifold, Exhaust (Incl. 10,11)
9	7052105	1	Fitting, Exhaust Screen
10	7052251	1	Fitting, Exhaust Injector
11	5020668	1	Fitting, Water Inlet
12	7080972	2	Clamp
13	5411887	1	Hose, Exhaust Pipe Coupler
14	5412061	1	Hose, 3x3
15	5224472	2	D-Hook
16	5430621	1	Strap, Rubber
17	5811341	1	Pad
18	7516911	2	Screw
19	7552608	2	Washer, Lock
20	7555841	4	Washer, Flat
21	1261110	1	Pipe, Exhaust
22	5812094	3	Pad
23	7515127	6	Screw

Ref.	Part No.	Qty.	Description
24	7555838	6	Washer, Lock
25	7555839	6	Washer, Flat
26	5241732	1	Cradle, Silencer
27	5243742	1	Bracket, Silencer, Short
28	5410414	3	Bumper, Rubber
29	1261085-067	1	Silencer, Exhaust
30	7080445	2	Clamp, Hose
31	5433812	1	Resonator 1
32	5830197	1	Pad, Resonator Bracket
33	5434031	1	Hose, Crossover
34	7555836	4	Washer, Flat
35	5810529	1	Seal
36	5132446	1	Fitting, Exhaust
37	5411951	1	Hose, Exhaust
38	5433629	1	Resonator 3
39	5433813	1	Resonator 2
40	5434032	1	Hose, Crossover
41	7546704	2	Nut, Nylok
42	7555870	2	Washer, Rubber Dish
43	7517870	2	Screw
44	5245130	2	Bracket
45	7517798	2	Screw
46	7542133	2	Nut, Nylok

12/00

REVERSE **VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I**



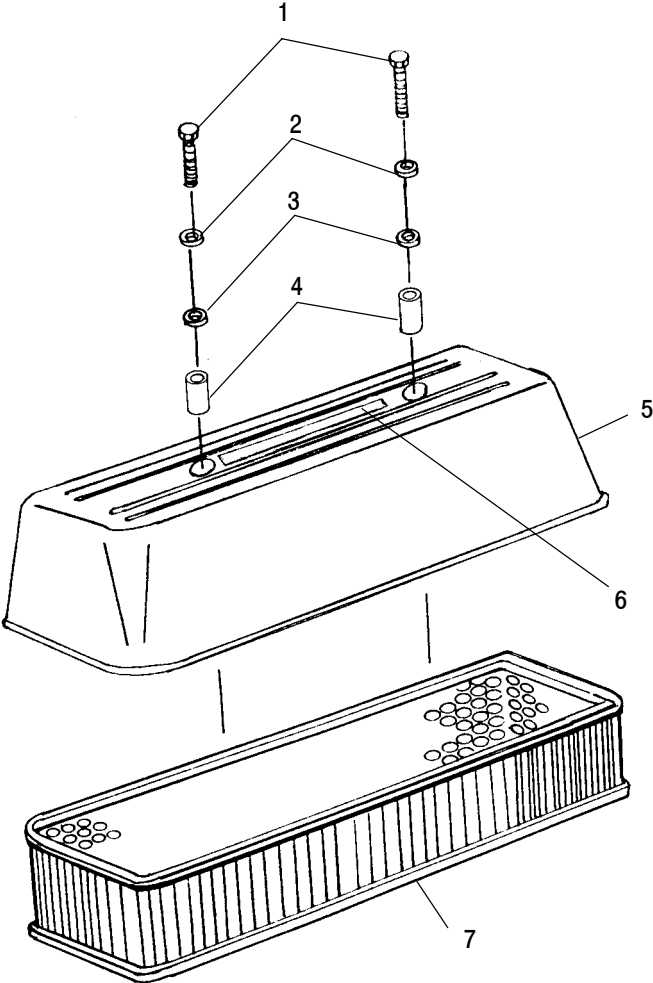
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7517897	4	Screw
2	5434061	1	Cover, Motor
3	7547059	4	Nut, Nylok
4	7555837	4	Washer, Flat
5	2410237	1	Asm., Motor
6	5411767	1	O-Ring, Cover
7	3610085	1	Seal, Oil
8	5434295	1	Plate, Motor Mount
9	7517920	4	Screw w/O-Ring
10	7555839	7	Washer, Flat
11	7552613	4	Washer, Lock
12	7516805	4	Screw

Ref.	Part No.	Qty.	Description
13	7661116	1	Pin, Clevis
14	5434062	1	Arm, Linkage, Reverse Gate
15	7661010	2	Pin, Cotter
16	7661131	1	Pin, Roll
17	5132871	1	Arm, Linkage, Reverse Motor
18	7661117	1	Pin, Clevis
19	7555866	2	Washer
20	5020683	2	Collar
21	7555874	2	Washer, Flat
22	7515368	2	Screw
23	5631036	1	Gate, Reverse, Directional

AIR INTAKE
VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I

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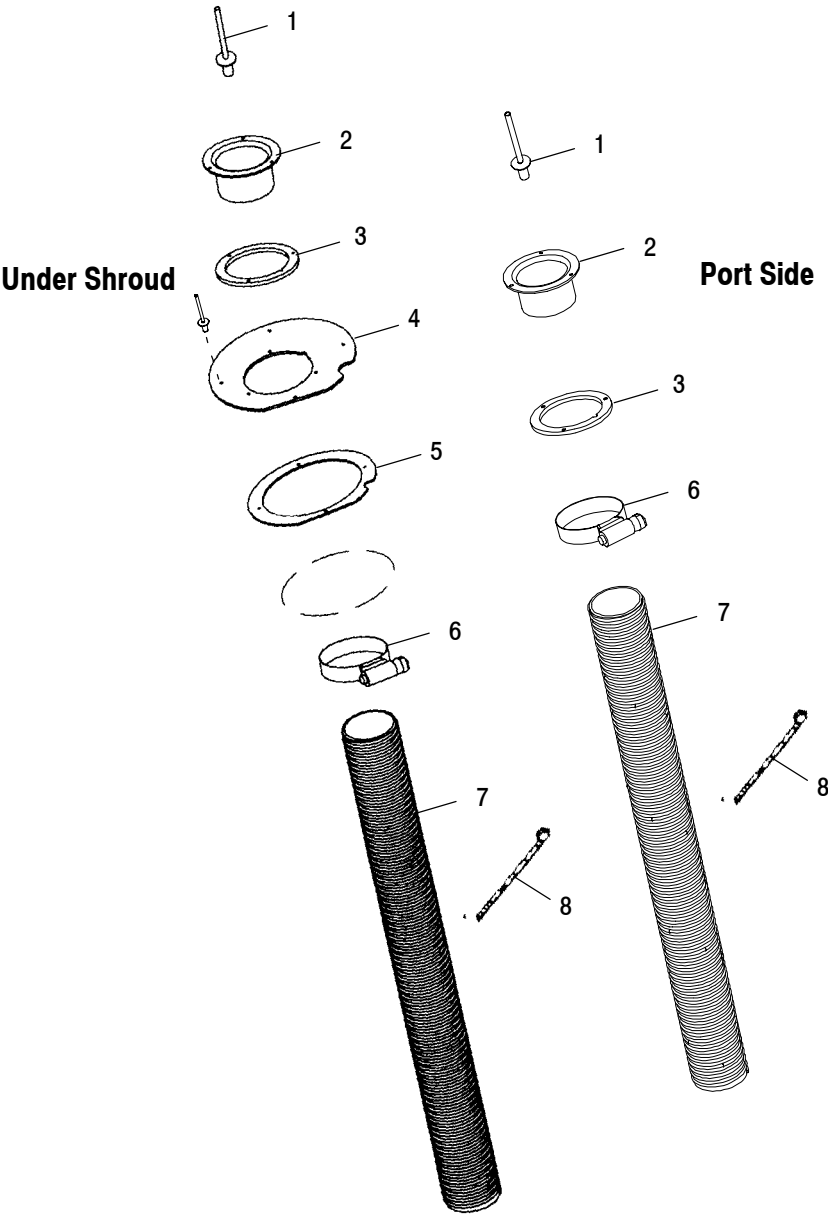
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7516725	2	Screw
2	7552610	2	Washer, Lock
3	7555831	2	Washer, Flat
4	5333474	2	Spacer

Ref.	Part No.	Qty.	Description
5	5432161-093	1	Silencer, Intake, Top
6	7078101	1	Decal - 1200 Intake Silencer
7	7080601	1	Filter, Intake Silencer

12/00

HULL AIR INLET
VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



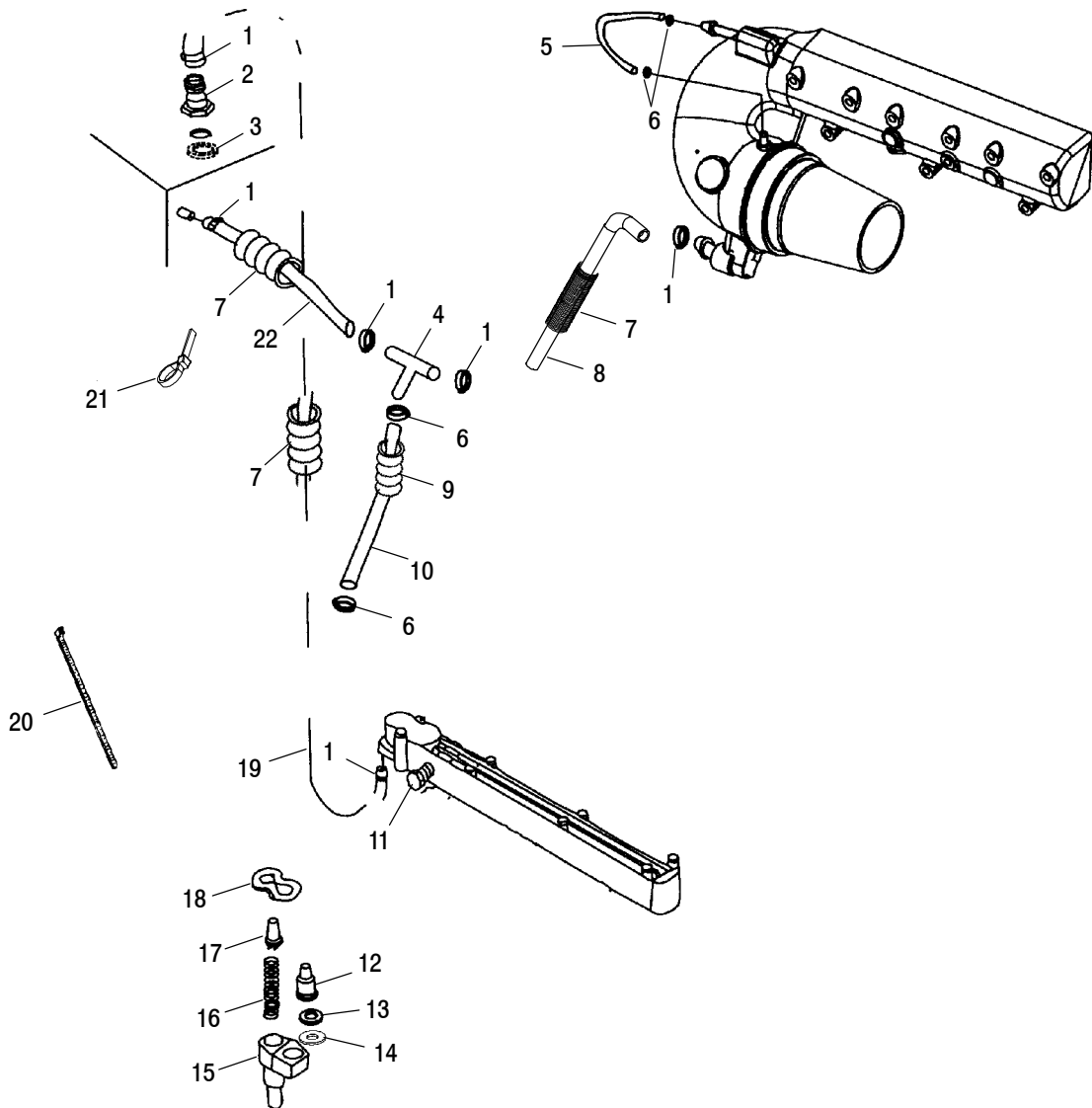
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7661042	10	Rivet
2	5433220	2	Flange
3	5411545	2	Gasket
4	5812108	1	Panel

Ref.	Part No.	Qty.	Description
5	5411958	1	Gasket
6	7080439	2	Clamp, Hose
7	5433082	2	Duct
8	7080492	5	Cable Tie

COOLING SYSTEM

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



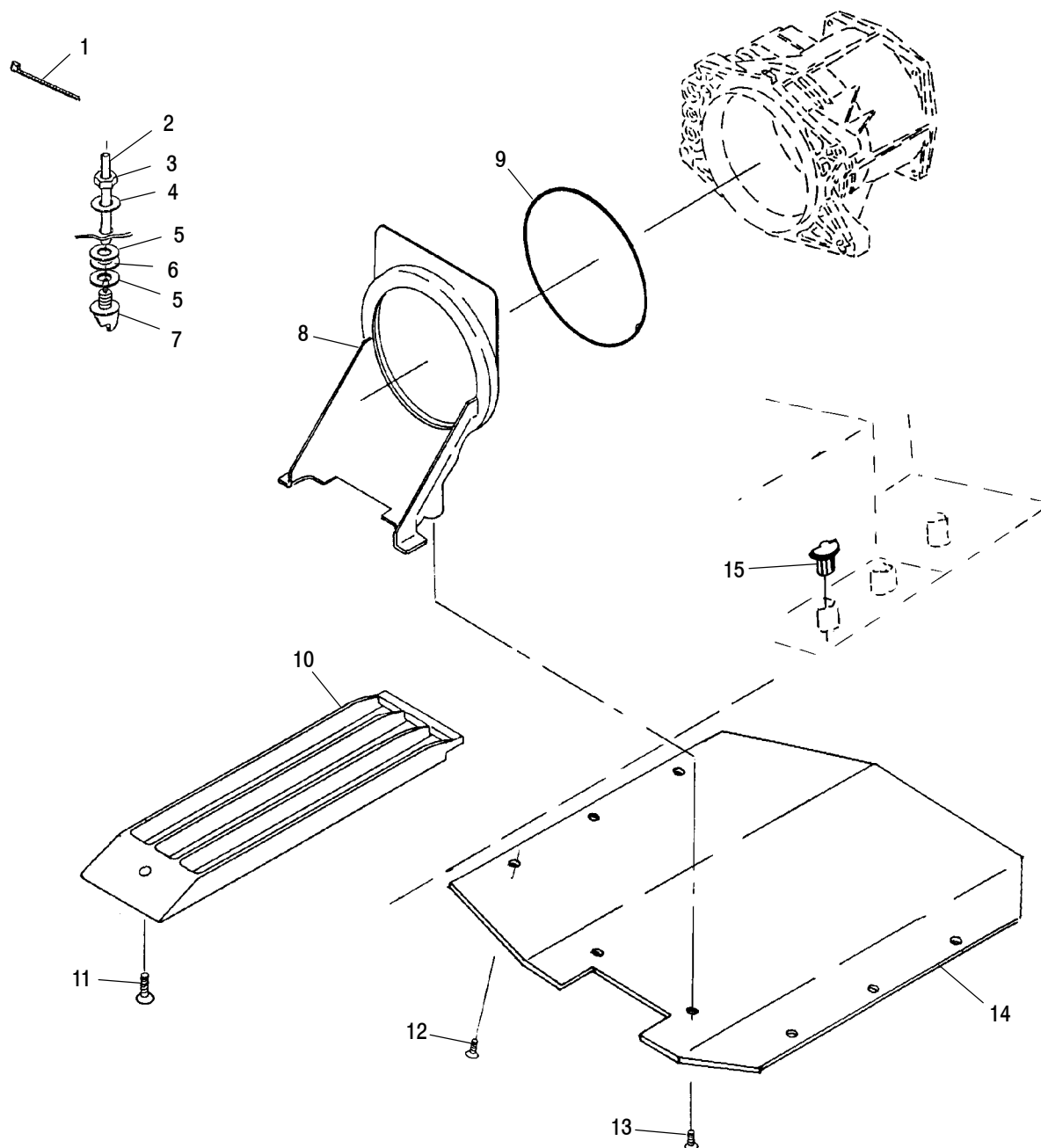
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7080475	6	Clamp, Hose
2	5431444-133	1	Fitting, Thru-Hull
3	5811317	1	Gasket
4	5431784	1	Fitting, Tee
5	5411689	1	Hose, Stinger
6	7080476	4	Clamp, Hose
7	5521287-100	AR	Conduit
8	5412040	1	Hose, Water
9	8360031	AR	Conduit
10	5412124	1	Hose
11	7051527	2	Plug, Pipe

Ref.	Part No.	Qty.	Description
12	7051008	1	Thermostat, 143 Degrees F.
13	5412014	1	Gasket, Thermostat
14	7556174	1	Washer
15	5631136	1	Cover, Thermostat
16	7041310	1	Spring, Compression
17	5432799	1	Valve, Pop-Off
18	5410860	1	Seal, Thermostat Housing
19	5411310	1	Hose, Water, Outlet
20	7080138	2	Cable Tie
21	7080598	2	Cable Tie
22	5412041	1	Hose, Water

WATER INLET

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I

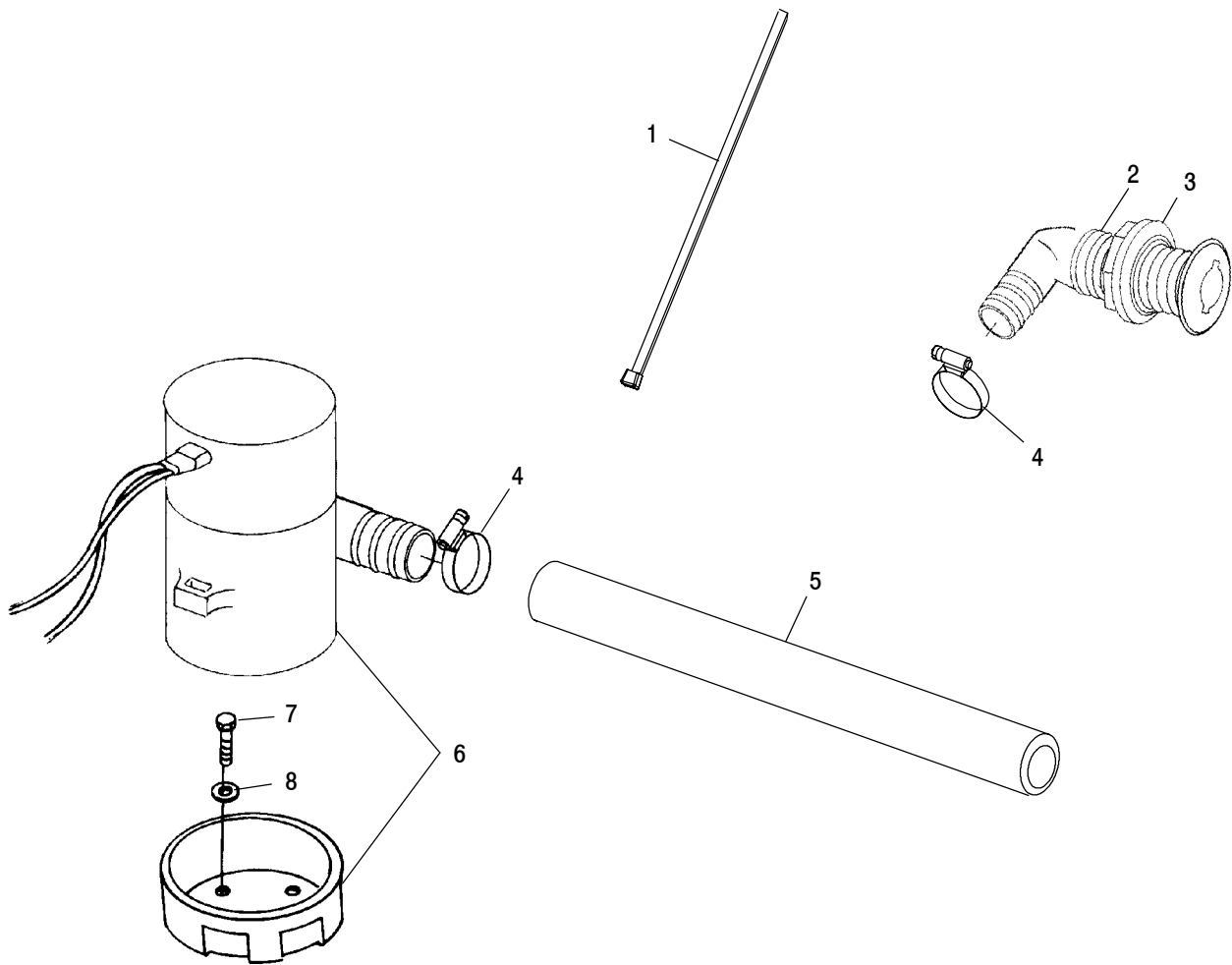


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7080483	1	Cable Tie, 4"
2	-----	1	Line, Pitot (See Shroud Pg. A4, Ref. 4)
3	7547003	1	Nut, Hex, Nylon
4	7555873	1	Washer, Flat
5	5810879	2	Gasket, Pitot
6	7555848	1	Washer, Flat
7	5431634	1	Fitting, Pitot
8	5131602	1	Scoop, Inlet

Ref.	Part No.	Qty.	Description
9	-----	1	O-Ring (See Propulsion Pg. B2, Ref. 22)
10	5630542-067	1	Grate, Inlet
11	7515155	1	Screw
12	7517267	8	Screw
13	7515126	2	Screw
14	5631080	1	Plate, Ride
15	7010083	8	Insert, Sponson/Ride Plate

BILGE PUMP
VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

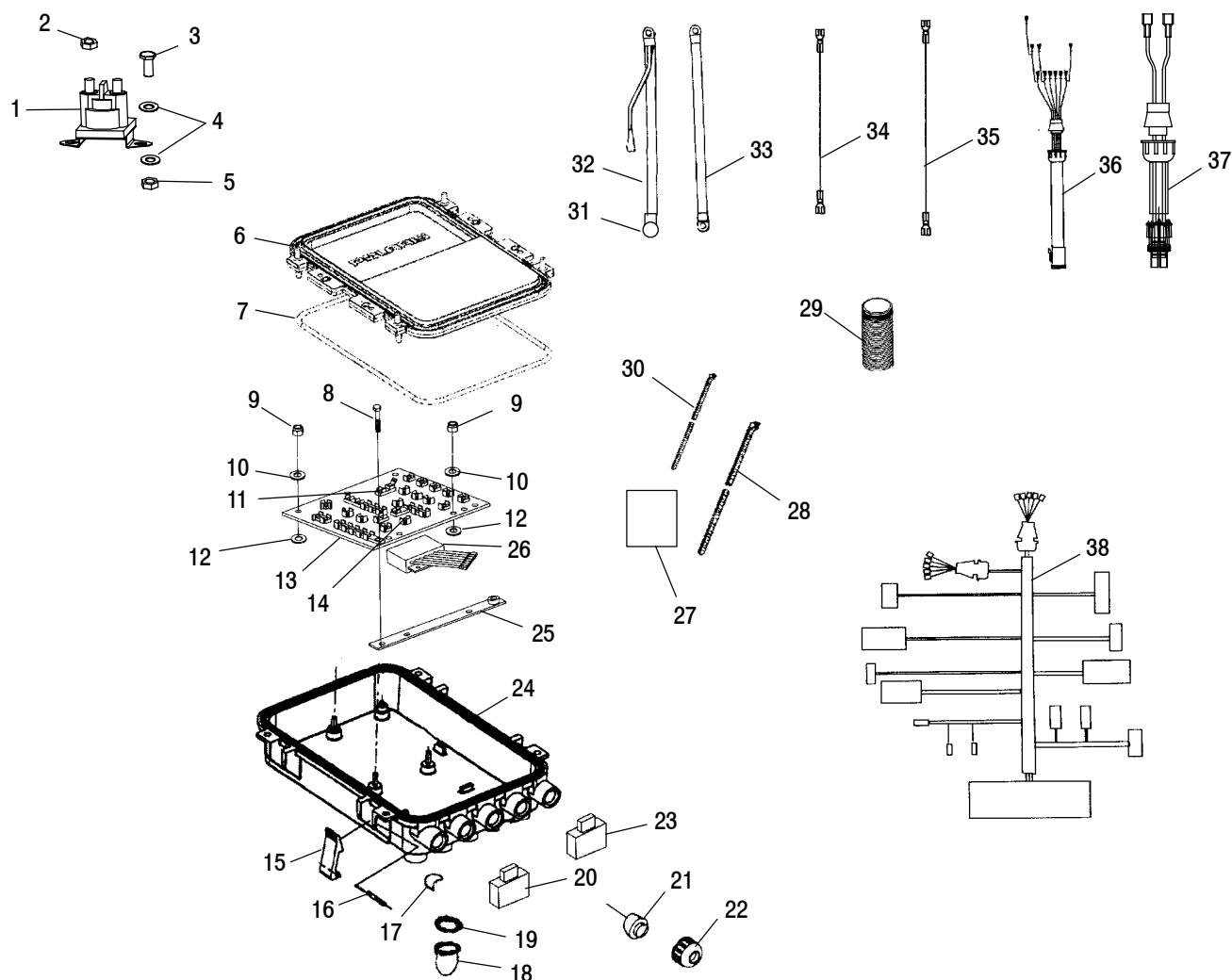
Ref.	Part No.	Qty.	Description
1	7080598	1	Strap, Cable
2	5434149-133	1	Fitting, Water, Thru-Hull
3	5812237	1	Gasket
4	7080474	2	Clamp, Hose

Ref.	Part No.	Qty.	Description
5	5412054	1	Hose, Bilge
6	2410169	1	Asm., Bilge Pump
7	7512043	2	Screw
8	7555837	2	Washer, Flat

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ELECTRICAL BOX

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



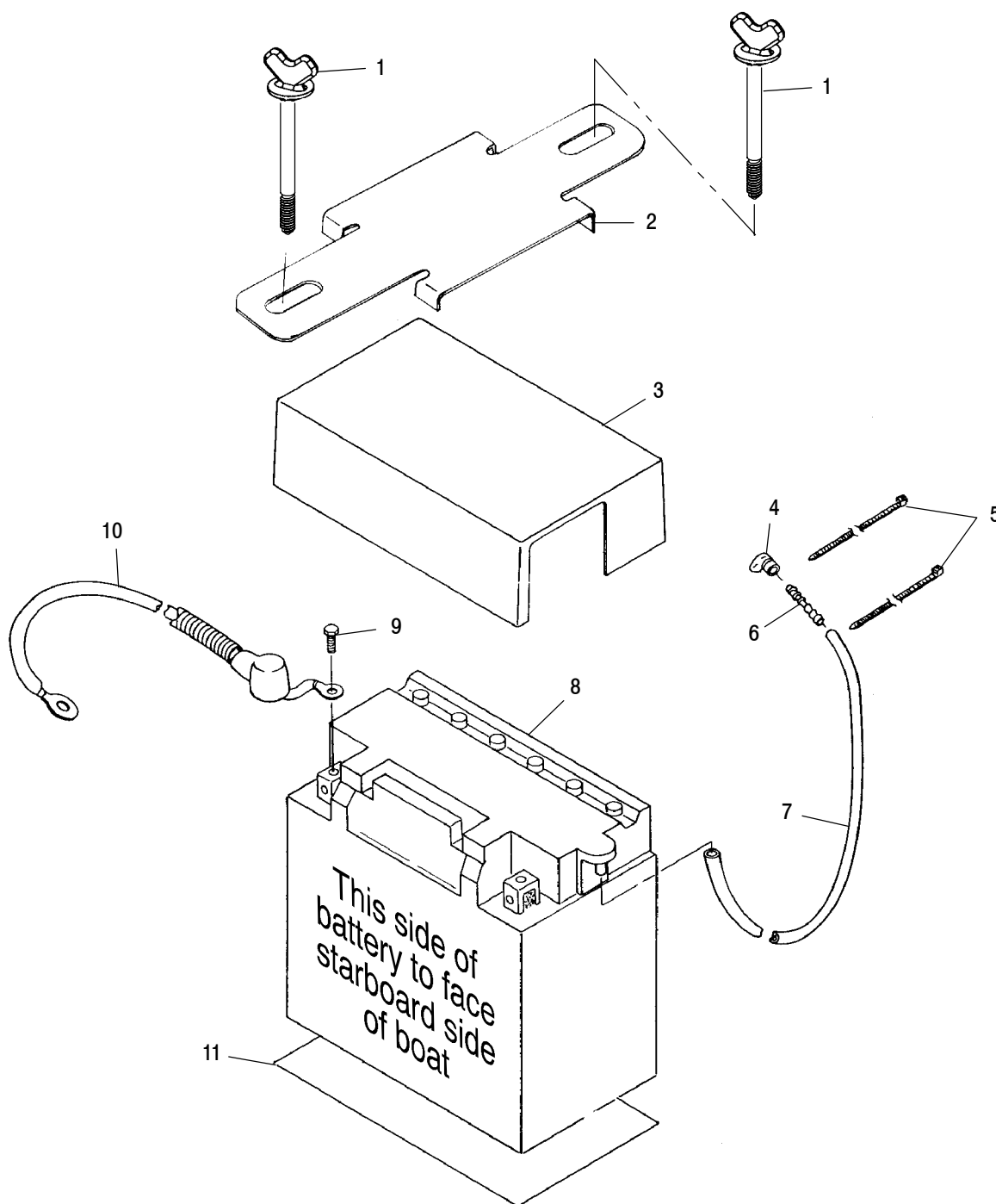
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	4010401	1	Solenoid, Starter
2	7546705	2	Nut
3	7517671	2	Screw
4	7555839	4	Washer
5	7546704	2	Nut
6	5433119	1	Cover, Electrical Box
7	5432569	1	Seal, Plastic
8	7512072	1	Screw
9	7547061	3	Nut
10	7555837	3	Washer, Flat
11	4060111	1	Fuse, 1/4 Amp
12	7555870	2	Washer, Dish, Rubber
13	2410155	1	Asm., Terminal Board
14	4060161	1	Fuse, 3 Amp
15	5432503	4	Latch
16	5333544	4	Pin, Latch
17	7077691	1	Decal - "Reset Electrical System"
18	7080461	2	Boot, Threaded
19	5411491	2	O-Ring

Ref.	Part No.	Qty.	Description
20	2434011	1	Breaker, Circuit, 15 Amp
21	5411235	4	Grommet, Solid
22	5432502	4	Cap, Grommet
23	2410163	1	Breaker, Circuit, 5 Amp
24	2632140	1	Asm., Electrical Box (Incl. 6,7,15,16)
25	5244372	1	Plate, Bottom
26	4010346	1	Cut-Off, Start/Stop
27	7080464	3	Anchor, Cable Tie
28	7080138	3	Cable Tie
29	5521287-20	1	Conduit
30	7080483	1	Cable Tie, 4"
31	5410346	4	Insulator
32	4010288	1	Cable, Battery/Solenoid
33	4010237	1	Cable, Solenoid/Starter
34	2460804	1	Wire, Power, Red/White
35	2460803	1	Wire, Power, Red/Purple
36	2460796	1	Harness, RVS
37	2460753	1	Harness, Bilge Pump
38	2460953	1	Asm., Harness, Main

BATTERY BOX

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I

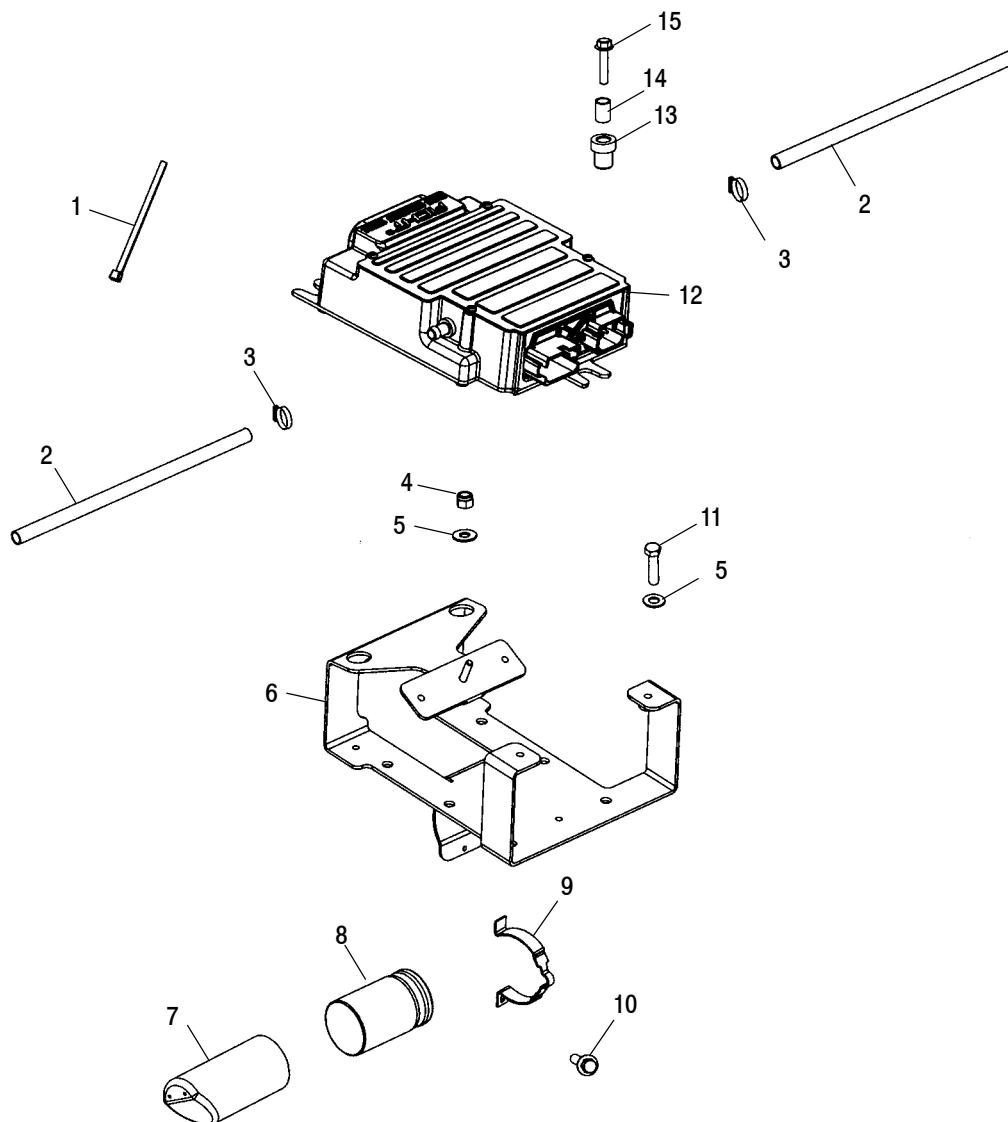


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7515192	2	Stud
2	5211676	1	Bracket, Battery Hold Down
3	5432413	1	Cover, Battery
4	5410682	1	Grommet, Vent
5	7080483	3	Cable Tie
6	7052078	1	Connector

Ref.	Part No.	Qty.	Description
7	5432121	AR	Tube, Battery Vent
8	4140009	1	Battery, 19 Amp
9	2200619	2	Kit - Battery Bolt
10	4010280	1	Cable, Ground, Battery/Engine
11	5812116	1	Pad, Battery

EMM **VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I**



Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

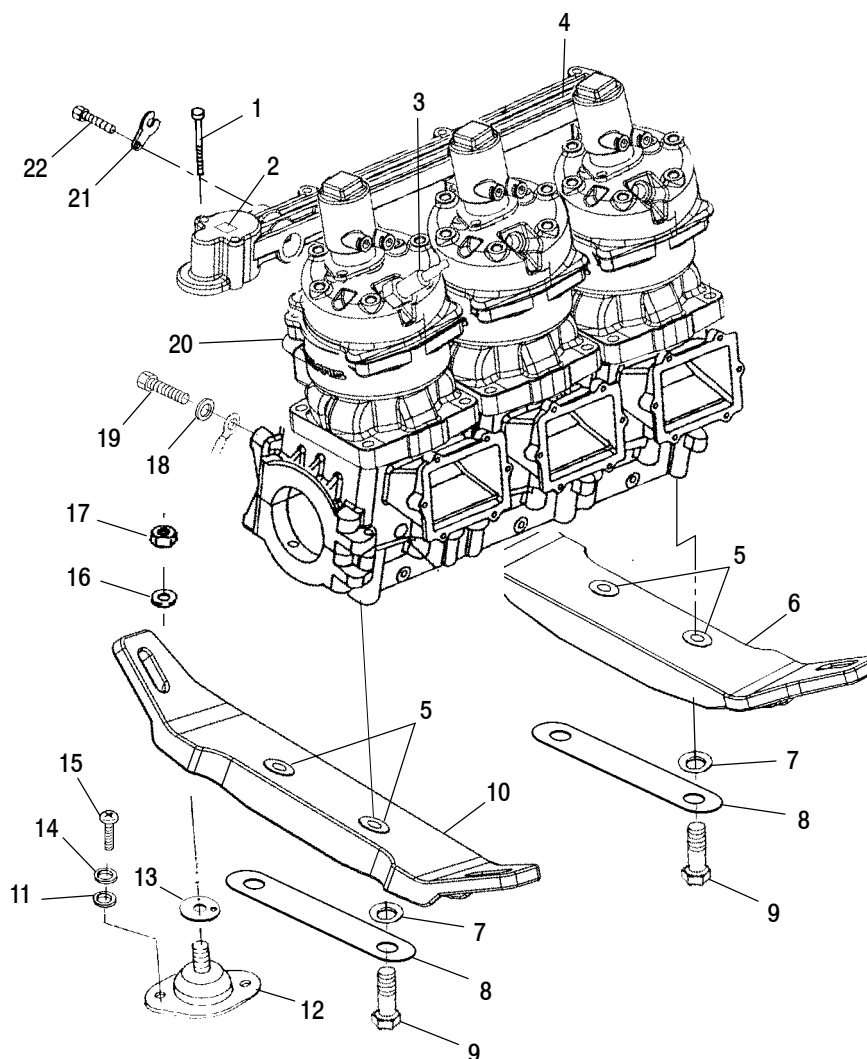
Ref.	Part No.	Qty.	Description
1	7080492	4	Cable Tie
2	8450046-107	AR	Line, Fuel
3	7080476	4	Clamp, Hose
4	7546704	1	Nut
5	7555839	3	Washer, Flat, 1/4
6	5245742	1	Bracket, EMM
7	5411598	1	Boot, Capacitor
8	4010198	1	Capacitor

Ref.	Part No.	Qty.	Description
9	5243552	1	Clamp, Capacitor
10	7516609	1	Screw
11	7516807	2	Screw
12	4010415	1	EMM, Programmed
13	5411660	3	Mount, Rubber
14	5243526	3	Spacer
15	7516807	3	Screw

12/00

ENGINE MOUNTING

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



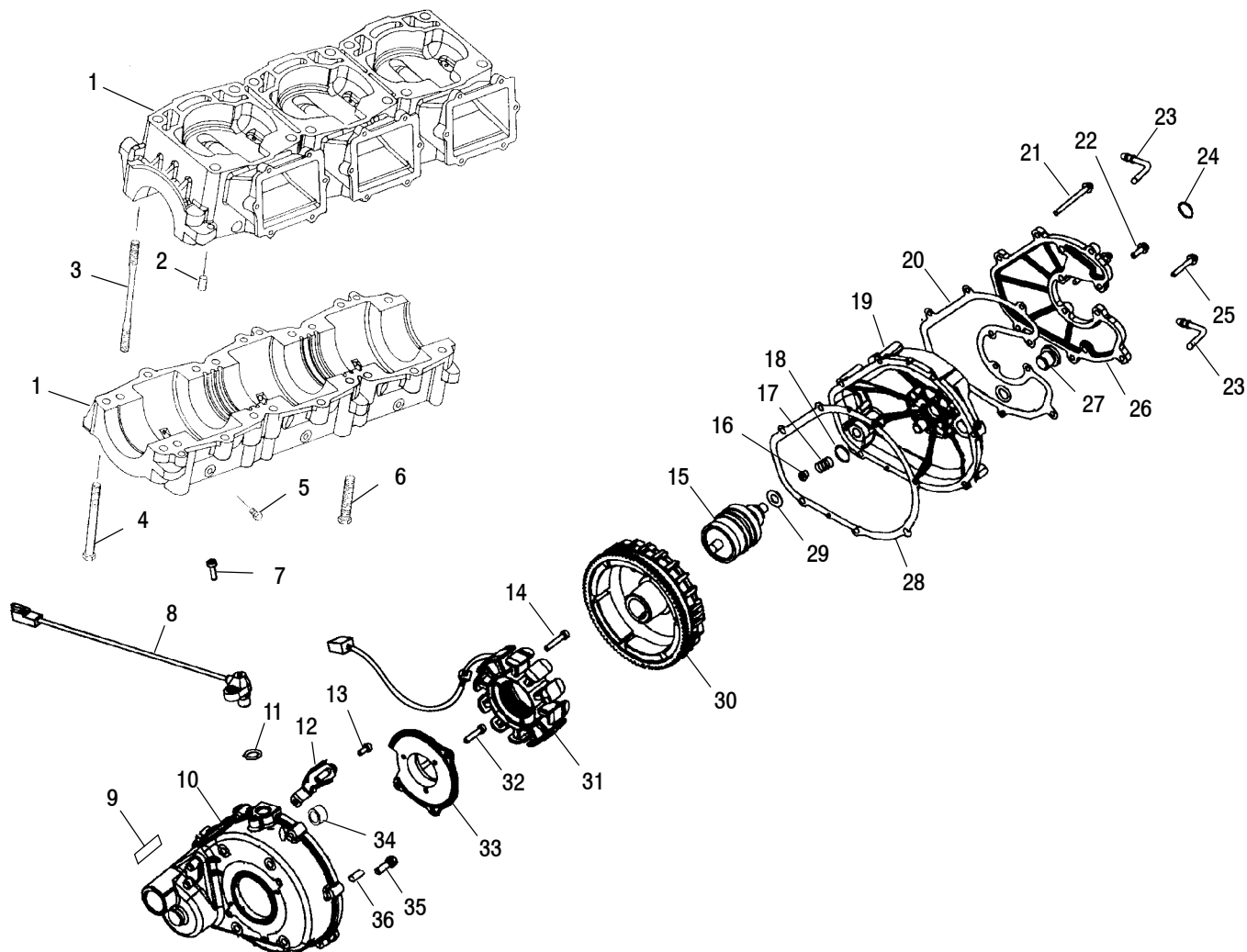
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7515149	2	Screw
2	7077026	1	Decal - Spark Plug
3	-----	3	Spark Plug (See Manifold/Ignition Pg. C2, Ref. 19)
4	-----	1	Decal - Warning (See Manifold/Ignition Pg. C2, Ref. 2)
5	7556184	4	Washer
6	5631166	1	Plate, Mount, Front
7	7556170	4	Washer, Flat
8	5245460	2	Plate, Lock
9	7517330	4	Screw
10	5631167	1	Plate, Rear Mount
11	7555866	8	Washer, Flat
12	3021254	4	Mount, Engine

Ref.	Part No.	Qty.	Description
13	5211727	AR	Shim, Engine Mount
14	7552610	8	Washer, Lock
15	7517627	8	Screw
16	7555848	4	Washer, Flat
17	7542725	4	Nut, Nylok
18	7556055	1	Washer, Lock
19	7517497	1	Screw
20	2201705	1	Kit - Short Block, NOTE: The Short Block assembly contains a crankcase assembly, cylinder and cylinder head assembly, and a piston and crankshaft assembly.
21	5244176	1	Clip, Retainer
22	7516603	1	Bolt

CRANKCASE

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



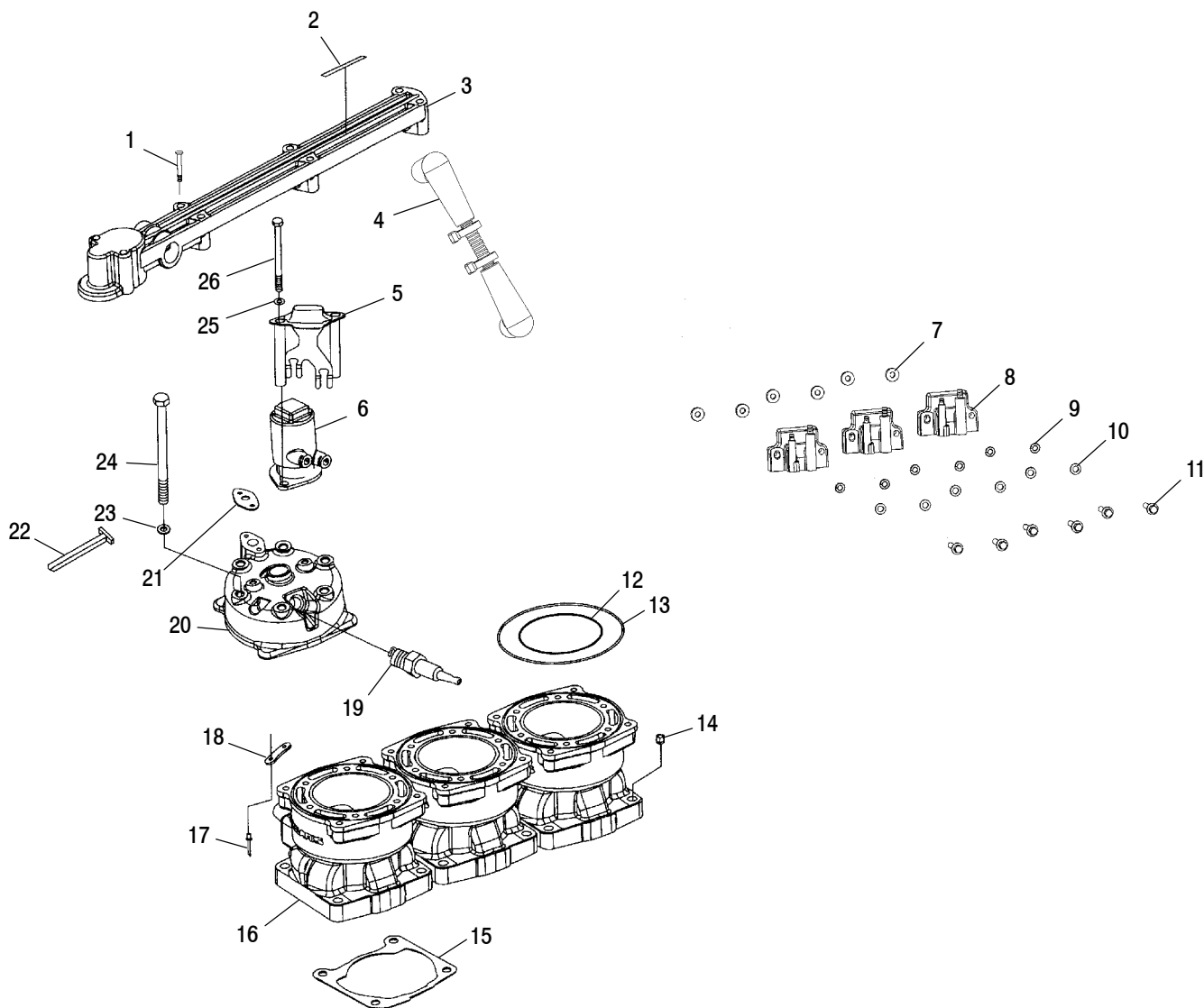
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	2201562	1	Kit - Crankcase, 1200 (Incl. 2-6)
2	7663001	2	Pin, Dowel
3	5131677	12	Stud, Cylinder Flange
4	7516913	2	Screw
5	7051529	3	Plug
6	7517628	6	Screw
7	7517619	1	Screw
8	2410128	1	Sensor, Crank Position
9	7078957	1	Decal - Emissions
10	1202023	1	Asm., Flywheel Housing (Incl. 34,36)
11	5411564	1	O-Ring
12	5243231	1	Clamp, Stator Wires
13	7517431	1	Screw
14	7517602	3	Screw
15	4060119	1	Asm., Bendix
16	3574214	1	Bushing
17	7041457	1	Spring
18	3569806	1	Bushing

Ref.	Part No.	Qty.	Description
19	1201911	1	Cover, Flywheel
20	5812011	1	Gasket, Water Jacket Cover
21	7517662	6	Screw
22	7516809	4	Screw
23	7052156	2	Fitting, 90 Degree
24	5411293	1	O-Ring
25	7516806	7	Screw
26	5630981	1	Cover, Water Jacket
27	5433130	1	Plug, Timing Hole
28	5811550	1	Gasket, Flywheel Cover
29	7555908	1	Washer, Thrust
30	4010168	1	Asm., Flywheel
31	4010320	1	Stator, Ignition
32	7517620	3	Screw
33	5631069	1	Plate, Stator Mount
34	3569805	1	Bushing
35	7516723	4	Screw
36	7663002	3	Dowel, Pin

MANIFOLD / IGNITION

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



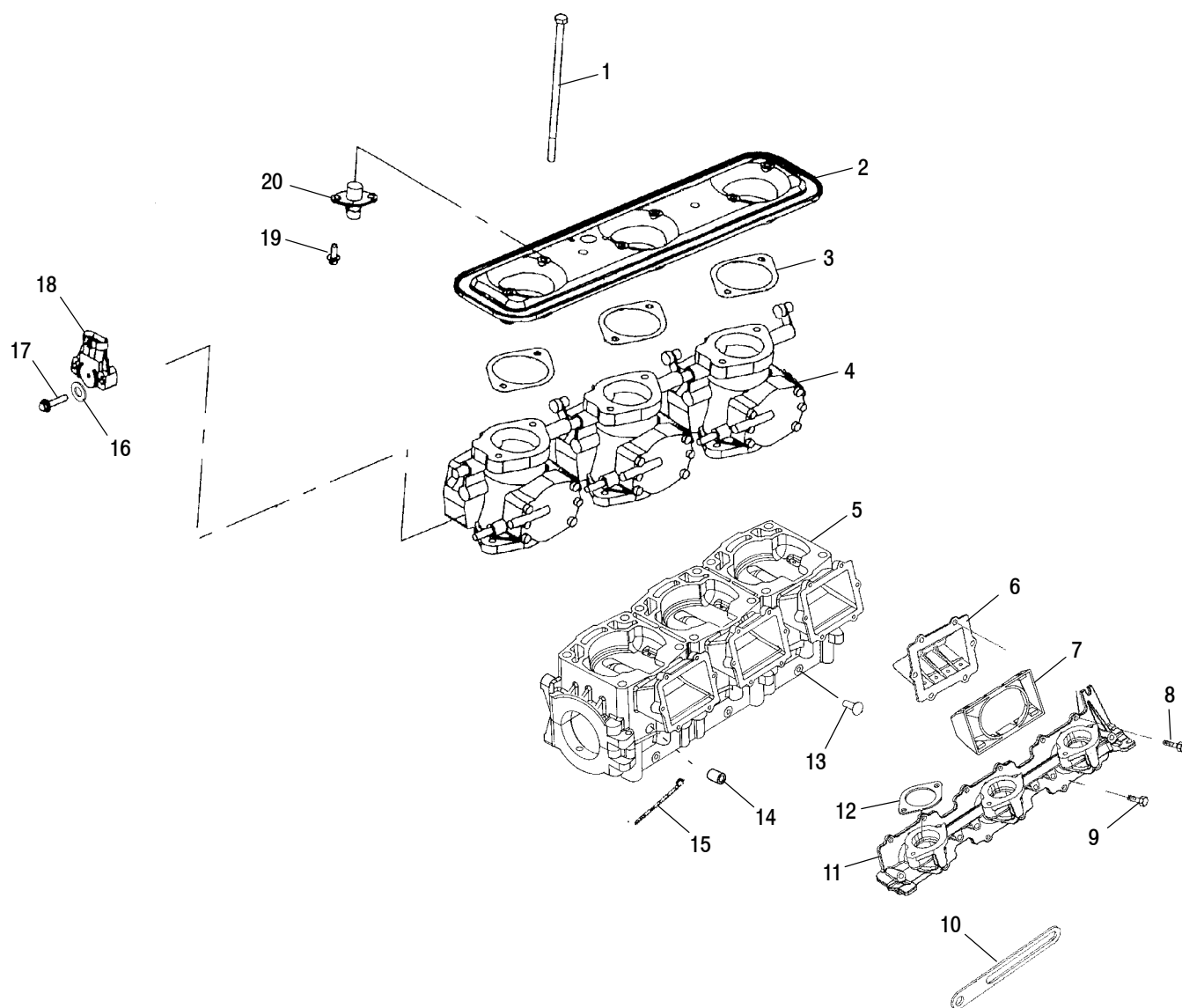
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7516806	6	Screw
2	7075383	1	Decal - Warning
3	1202217-093	1	Manifold, Water Outlet
4	4010185-30	3	Wire, Spark Plug
5	1202086	3	Cap
6	1253349	3	Injector
7	7556118	6	Washer
8	4010184	3	Coil, Ignition
9	7555836	6	Washer, Flat
10	7555949	6	Washer, Lock
11	7516817	6	Screw
12	5411573	3	O-Ring
13	5410931	3	O-Ring
14	7547021	12	Nut

Ref.	Part No.	Qty.	Description
15	5830123	3	Gasket, Cylinder Base
16	3021017	3	Cylinder
17	7661072	6	Rivet
18	5244008	6	Restrictor, Cylinder Head
19	3070189	3	Plug, Spark, NGK,DFI, PZFR6H
20	3021176-093 3021188-093	2 1	Head, Cylinder (MAG)(CNTR) Head, Cylinder (PTO)
21	5830061	3	Gasket, Water, Manifold
22	7080483	6	Cable Tie
23	5411876	18	O-Ring
24	7516721	18	Screw
25	7555835	6	Washer, Flat
26	7517832	6	Screw

THROTTLE BODY

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



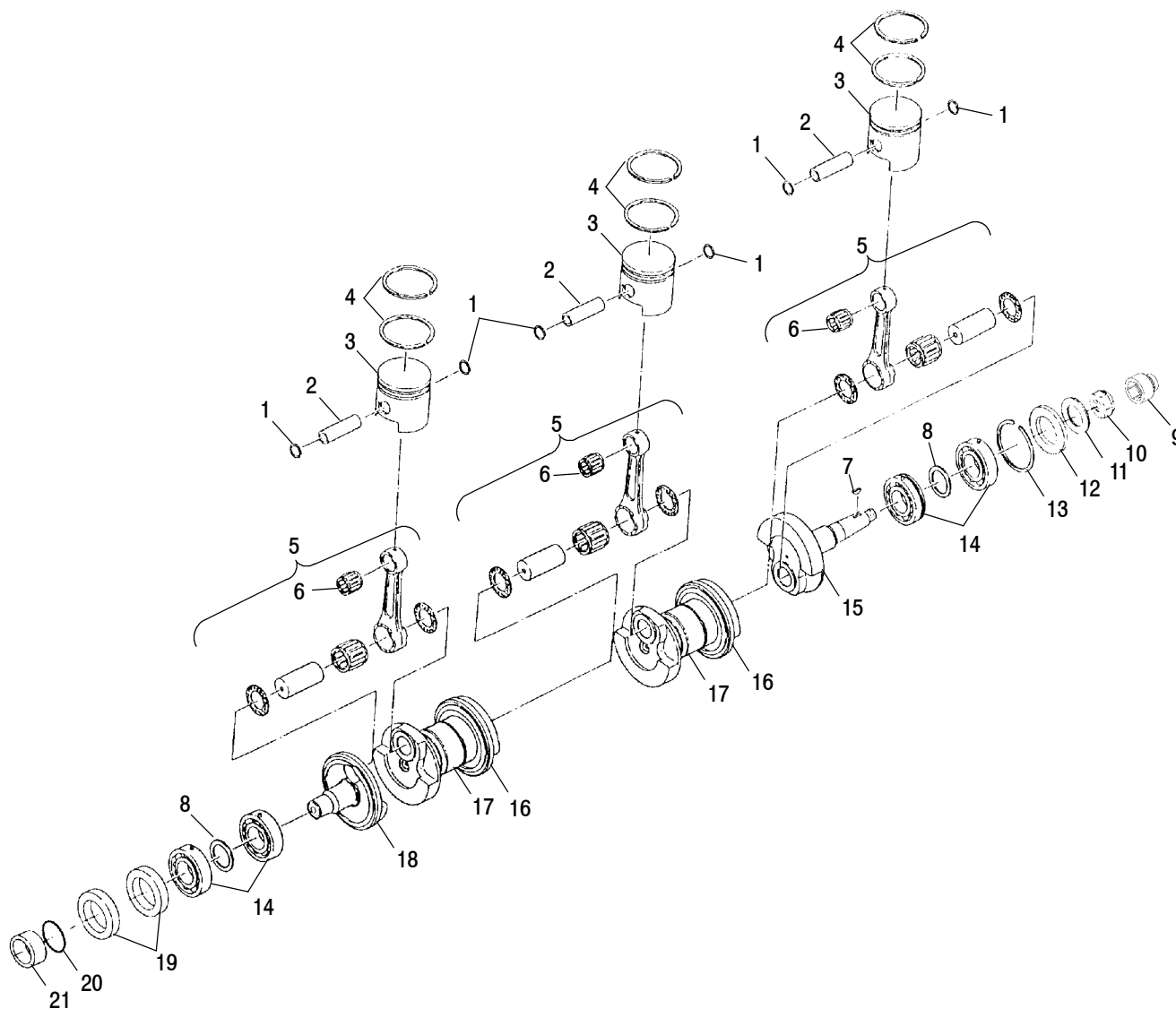
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7516816	6	Screw
2	5630907	1	Base, Intake Silencer
3	5830062	3	Gasket, Carburetor, Upper
4	1253262	1	Asm., Throttle Body
5	-----	1	Kit - Crankcase (See Crankcase Pg. C1, Ref. 1)
6	1201595	3	Block, Triple Reed
7	5432162	3	Stuffer, Reed Block
8	7516807	12	Screw
9	7516814	6	Screw
10	7080654	1	Retainer

Ref.	Part No.	Qty.	Description
11	5630582	1	Adaptor, Carburetor
12	5830043	3	Gasket, Carburetor
13	7051529	3	Fitting
14	5411736	2	Cap, Pulse Fitting
15	7080483	2	Cable Tie
16	7555836	2	Washer, Flat
17	7516609	2	Screw
18	1202208	1	Sensor, Throttle Position
19	7516603	3	Bolt
20	2410126	1	Sensor, Air Temperature

CRANKSHAFT and PISTON

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I

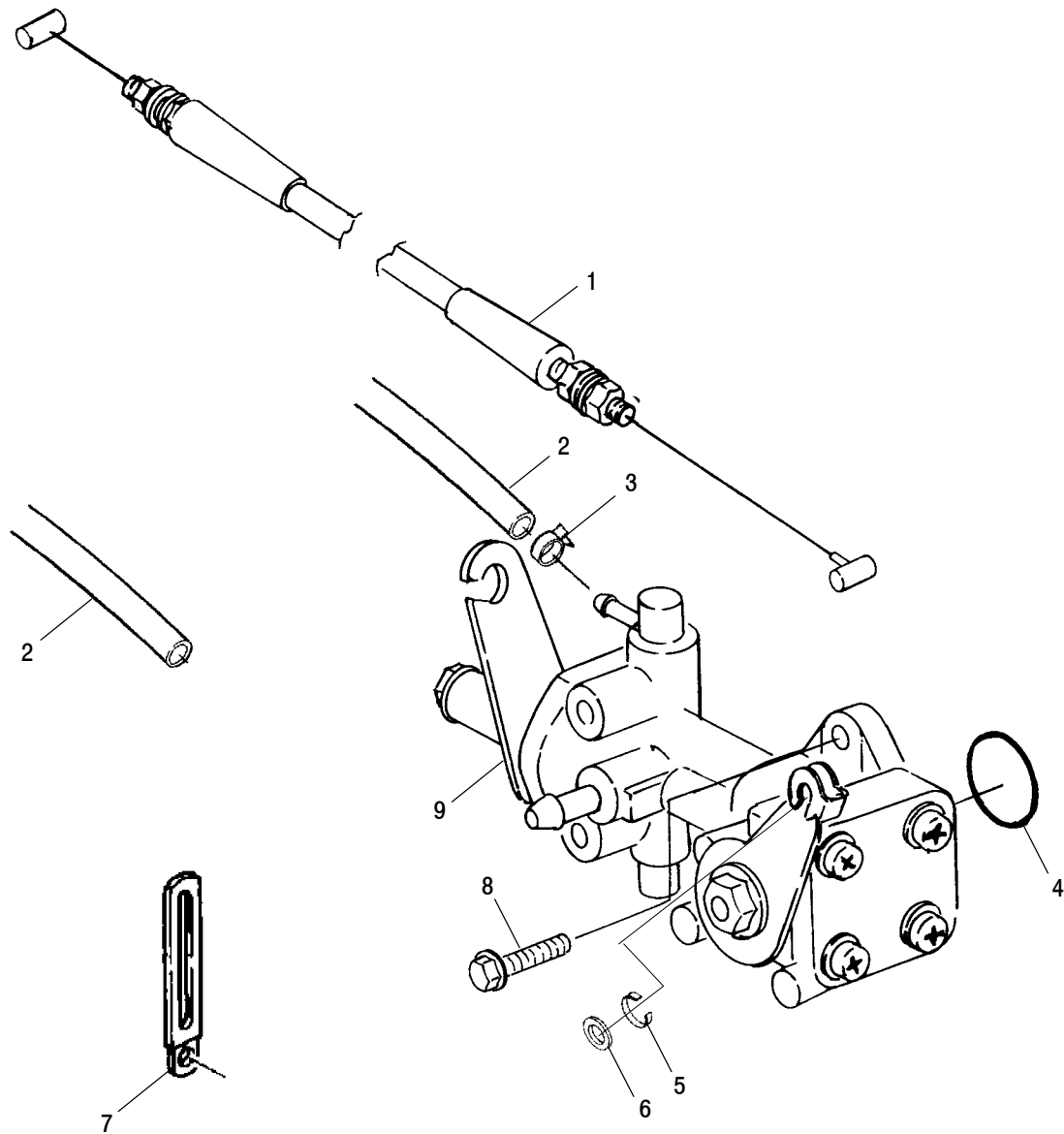


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
	2201444	1	Kit - Crankshaft, 1200 Triple (Incl. 6,8,14-18)
1	3023031	3	Circlip, Piston
2	3023030	3	Pin, Piston
3	2201706	1	Kit - Piston Asm. (Std.) (Incl. 1,2,4)
	2201707	1	Kit - Piston Asm. (.25 mm O/S) (Incl. 1,2,4)
	2201708	1	Kit - Piston Asm. (.50 mm O/S) (Incl. 1,2,4)
4	2201449	1	Kit - Piston Rings (Standard)
	2201450	1	Kit - Piston Rings (.25 mm O/S)
	2201451	1	Kit - Piston Rings (.50 mm O/S)
5	2201445	1	Kit - Connecting Rod Asm.
6	3552112	3	Bearing
7	7721117	1	Key, Woodruff
8	7555905	2	Bushing

Ref.	Part No.	Qty.	Description
9	5432576	1	Coupler, Pump Drive
10	7546909	1	Nut
11	7555907	1	Washer
12	3610044	1	Seal
13	7710441	1	Ring, Retaining
14	3585503	8	Bearing, Ball, Deep Groove
15	5131744	1	Crankweb, MAG, 70 mm
16	5131745	4	Crankweb, Center, 70 mm
17	5131086	2	Labyrinth
18	5131746	1	Crankweb, PTO, 70 mm
19	5411937	2	Seal
20	5410613	1	O-Ring
21	5131195	1	Collar, Crankshaft

OIL PUMP
VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



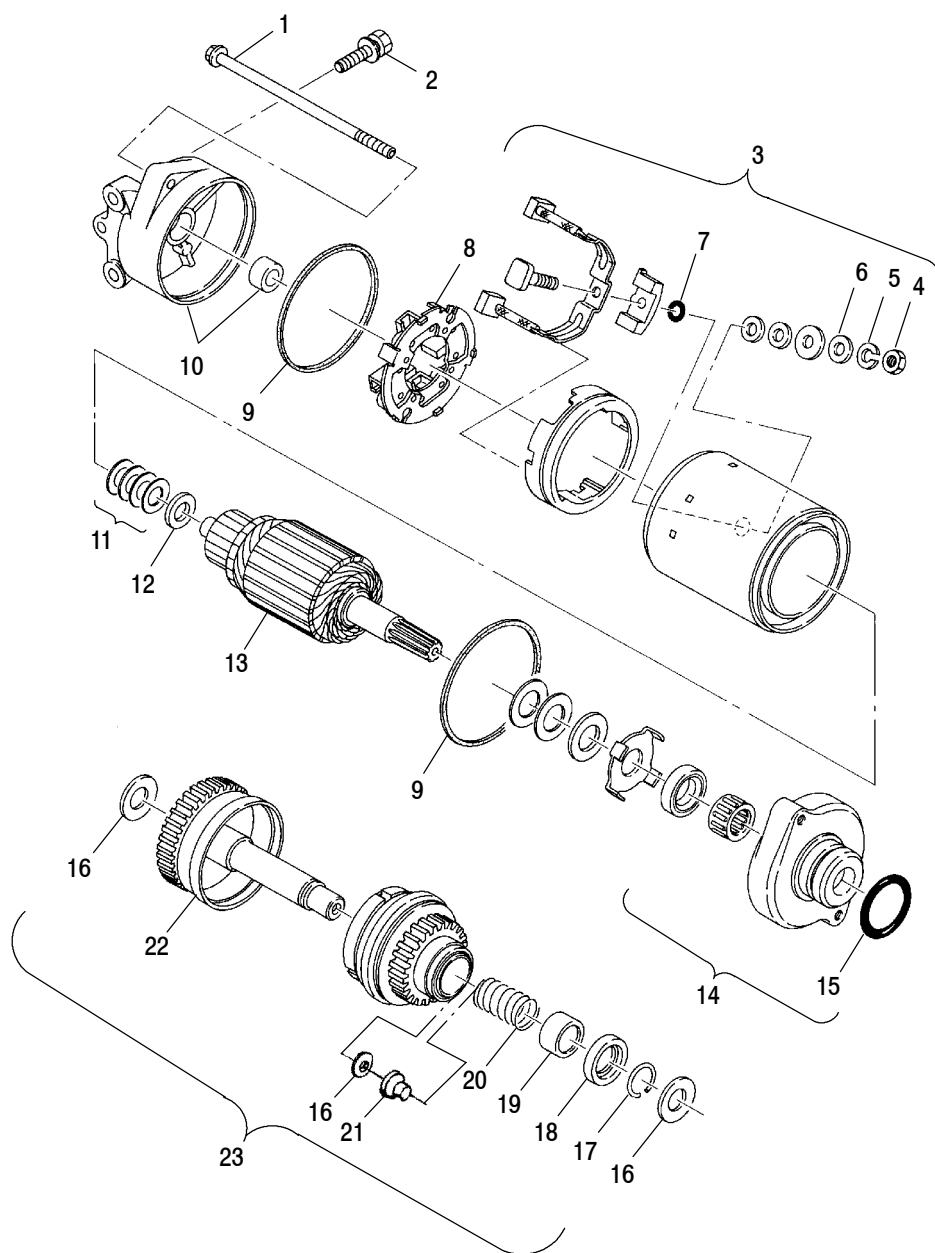
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
1	7080602	1	Cable, Oil Pump
2	8450061-600	2	Line, Fuel
3	7080603	6	Clamp
4	5411293	1	O-Ring
5	7710427	1	E-Ring, Retaining

Ref.	Part No.	Qty.	Description
6	7555944	1	Washer, Nylon
7	7080654	1	Retainer
8	7516605	2	Screw
9	2540049	1	Asm., Oil Pump (Incl. 4)

STARTING MOTOR

VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I



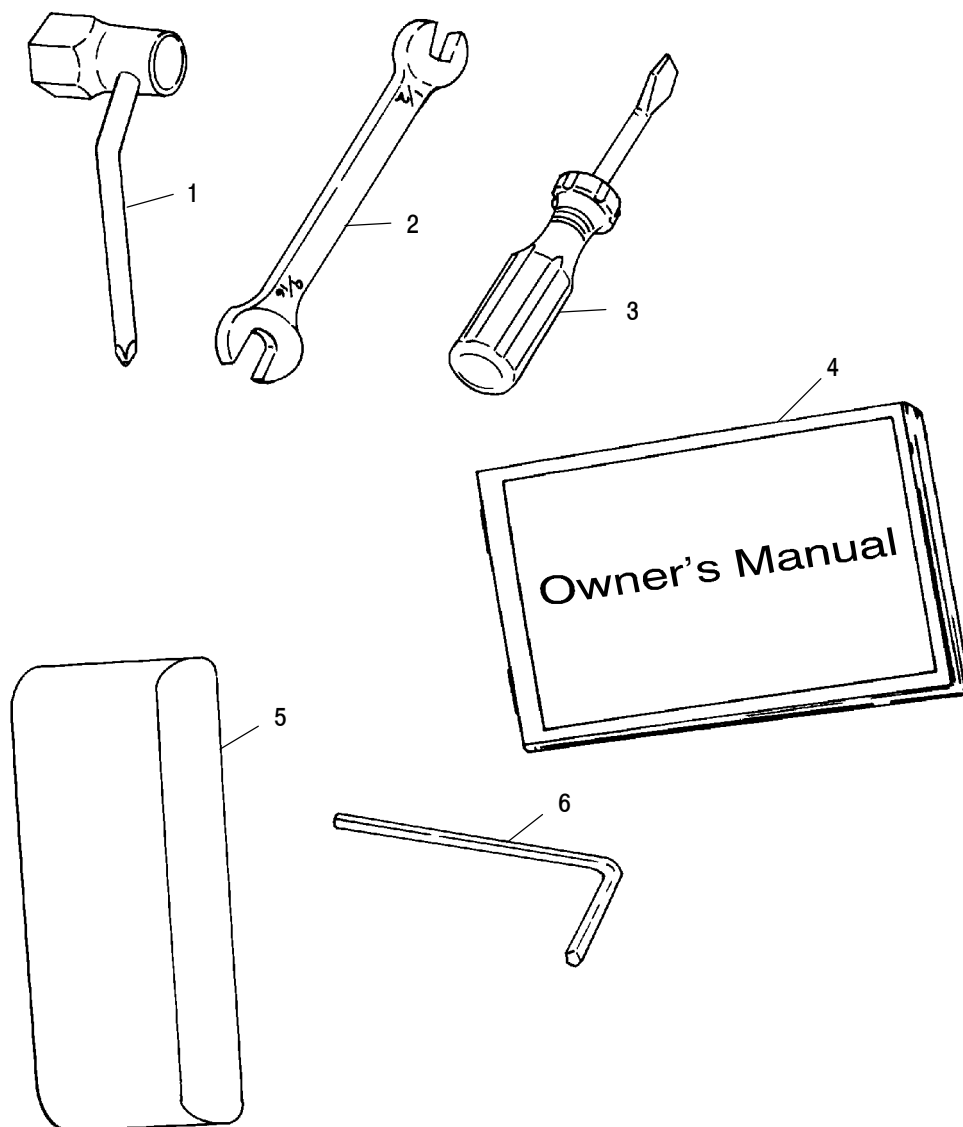
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
	4060118	1	Starter, Big Bore (Incl. 1,3-15)
1	3240113	2	Bolt, Through
2	7516807	2	Screw
3	3240115	1	Brush (Incl. 4-8)
4	3240116	1	Nut
5	3240117	1	Washer, Spring
6	3240119	1	Washer
7	3084408	1	O-Ring
8	3240111	4	Spring, Brush
9	3084405	2	Ring, Rubber
10	3240207	1	Asm., Rear Bracket
11	3240118	AR	Washer, Thrust

Ref.	Part No.	Qty.	Description
12	3240112	1	Washer, Thrust
13	3240205	1	Asm., Armature
14	3240206	1	Asm., Front Bracket
15	3240114	1	O-Ring
16	7555908	1	Washer, Thrust
17	3240126	1	Ring, Snap
18	3240125	1	Stopper
19	3240123	1	Cover
20	7041457	1	Spring
21	3574214	1	Bushing, Flange
22	3240120	1	Asm., Gear (Incl. 16-21)
23	4060119	1	Asm., Bendix (Incl. 16-22)

12/00

TOOL KIT **VIRAGE TXI W015198D and INT'L VIRAGE TXI W015198I**



Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to PartSmart, which is updated monthly.

Ref.	Part No.	Qty.	Description
	2872576	1	Kit - Tool (Incl. 1-3,5-6)
1	-----	1	Wrench, Spark Plug
2	-----	1	Wrench, 1/2 - 9/16
3	-----	1	Screwdriver

Ref.	Part No.	Qty.	Description
4	9916479	1	Manual, Owners, '01 Watercraft
5	-----	1	Pouch, Tool Kit
6	-----	1	Wrench, Allen, 3/16 Plated

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